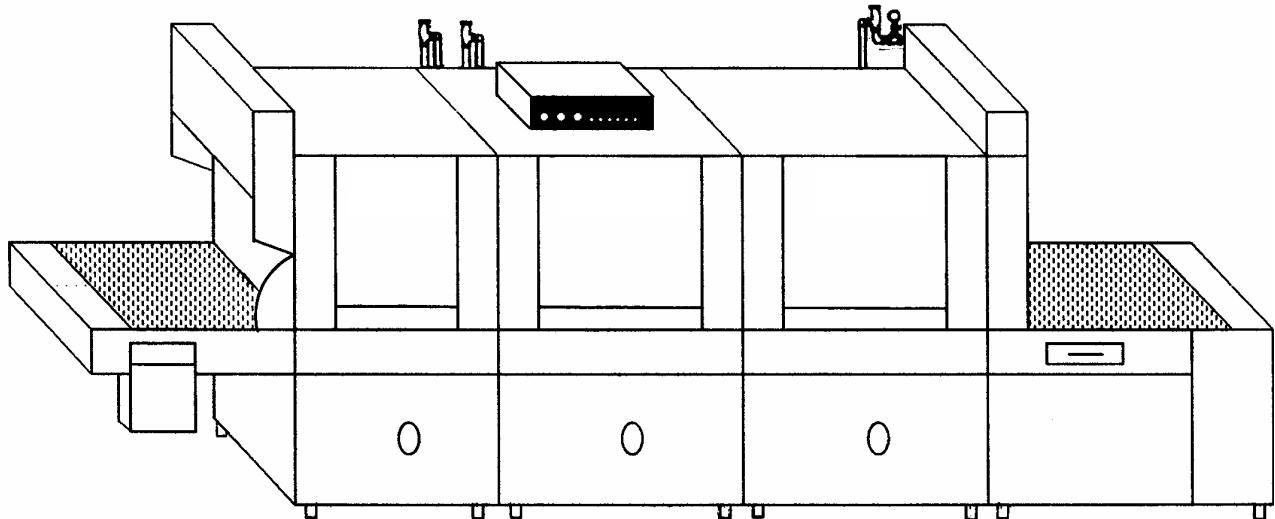


BLAKESLEE

ILLUSTRATED PART'S MANUAL

Division of Blako Inc.

FLIGHT – TYPE DISHWASHER



I.R.S.† Integrated Recirculating System Design

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Flight Type Dishwasher Table of Contents

Page	DESCRIPTION
1	Table of Contents
2	Tank Weldment, Door and Support Weldment, Figure 1
3	Tank Weldment, Door and Support Weldment, Parts List
4	Spray Boxes, Spray Tubes and Scrap Trays, Figure 2
5	Spray Boxes, Spray Tubes and Scrap Trays, Parts List
6	Recirculating System, Drain & Overflow Assembly, Front and Back Panels, Figure 3
7	Recirculating System, Drain & Overflow Assembly, Front and Back Panels, Parts List
8	Stand Pipe Selector Chart
9	Pump Motors
10	Main Control Box Components
11	Door Safety Switch Assembly
12	Door Safety Switch / Latch Bar Chart
13	Liquid Level Control
14	Electric Heat Components, Figure 9
15	Electric Heat Components, Parts List
16	Steam Coil Assembly, Figure 10
17	Steam Coil Assembly, Parts List
18	Steam Injector, Figure 11
19	Steam Coil Assembly, Parts List
20	Fill Line Plumbing Assembly, Figure 12
21	Fill Line Plumbing Assembly, Parts List
22	Final Rinse Plumbing Assembly, Figure 13
23	Final Rinse Plumbing Assembly, Parts List
24	Final Rinse Economizer Controls Assembly
25	Trip Gate Assembly
26	Conveyor Assembly
27	Tracks
28	B Drive Assembly, Figure 18
29	B Drive Assembly, Parts List
30	B Drive Assembly, Parts List
31	Conveyor Stop Mechanism
32	Load Section
33	Sprocket Shaft Assembly
34	Extended Load Section, Figure 22
35	Extended Load Section, Parts List
36	Load Section Flushing Section
37	Upper Flush Spray
38	Extended Load Sections, Flusher Hoods & Plumbing, Figure 25
39	Extended Load Sections, Flusher Hoods & Plumbing, Parts List A
40	Extended Load Sections, Flusher Hoods & Plumbing, Parts List B
41	Hood and Vent Assembly
42	Unload Section, Figure 26
43	Unload Section Extension, Figure 27
44	Steam Booster, Figure 28
45	Steam Booster, Parts List
46	Basic Electrical Material List
47	Basic Electrical Material List
48	Basic Electrical Material List
49	Service & Parts Distributors

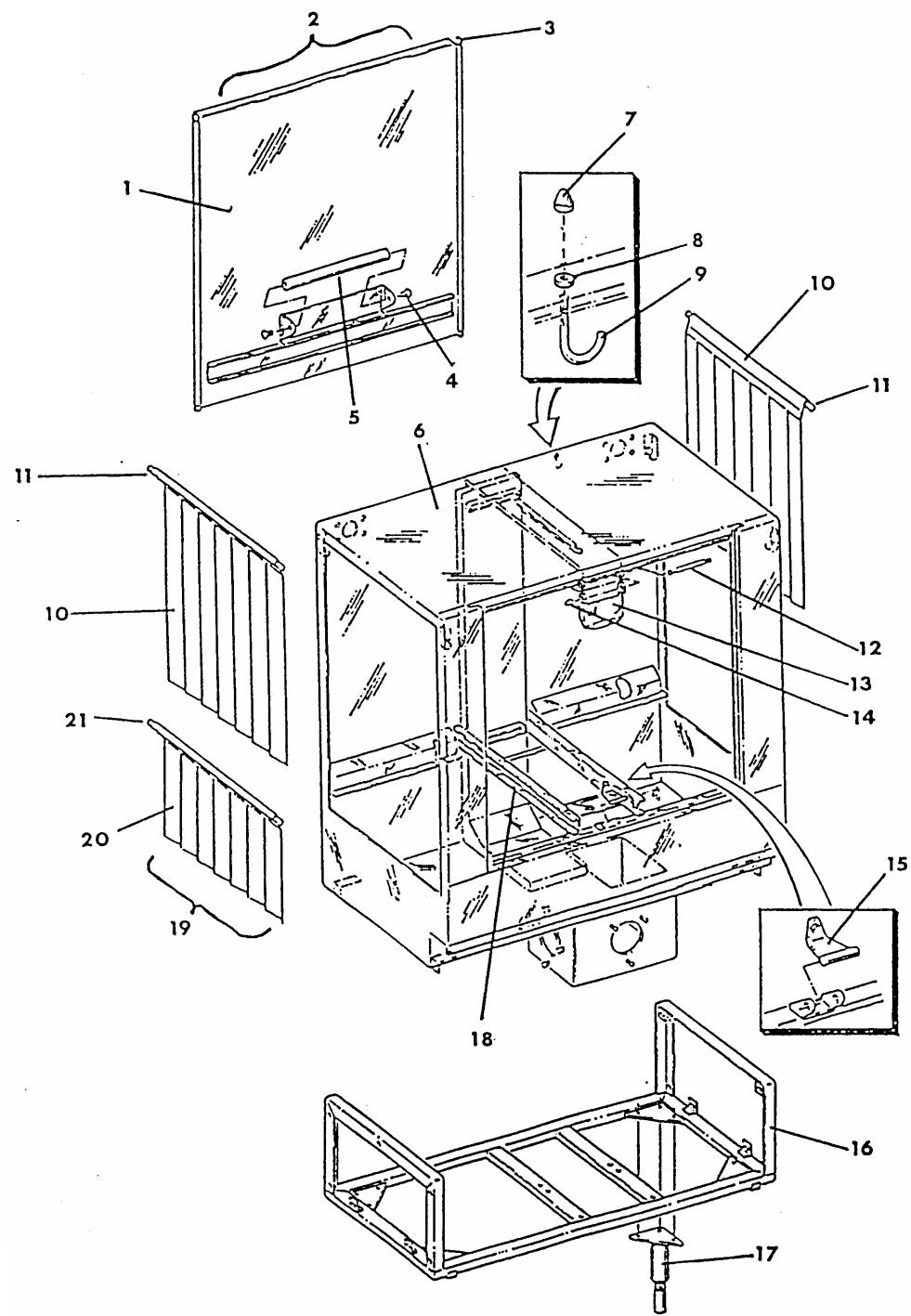


FIGURE: 1. TANK WELDMENT, DOOR & SUPPORT WELDMENT

TANK WELDMENT, DOOR & SUPPORT WELDMENT

ITEM NO.	PART NO.		DESCRIPTION
	Standard	X-Wide	
1	—	—	Discontinued (Replace with Assembly)
2	13775	13775	* P Tank Door Assembly
	13774	13774	* E, L & M Tank Door Assembly
	73583	73583	6" Higher, P Tank Door Assembly
	73584	73584	6" Higher, E, L & M Tank Door Assembly
	73801	73801	Standard Height Split Door P Tank, Upper
	73803	73803	Standard Height Split Door E,L,M Tank, Upper
	73804	73804	Standard Height Split Door P Tank, Lower
	73805	73805	Standard Height Split Door E,L,M Tank, Lower
	76300	76300	6" Higher, Split Door P Tank, Upper
	76294	76294	6" Higher, Split Door E,L,M Tank, Upper
	76303	76303	6" Higher, Split Door P Tank, Lower
	76297	76297	6" Higher, Split Door E,L,M Tank, Lower
3	1122	1122	Plug – Bumper (4 Req.)
4	95808	95808	Screw – Truss HD. 1/4-20x3/4 in. (2 Req.)
5	73128	73128	Handle
6	73089	74290	Weldment – P Tank
	72951	74275	Weldment – E Tank
	72916	74095	Weldment – L Tank
	72950	74280	Weldment – M Tank
7	8140	8140	Nut – Acorn, 1/4-20 Stainless Steel (2 Req.)
8	7146	7146	Nut – Hex, 1/4-20 Stainless Steel (2 Req.)
9	12951	12951	Hook (2 Req.)
10	8851	8852	Curtain (2 Req.)
	99354	99411	6" Higher Curtain (2 Req.)
11	5616	5678	Rod – Curtain (2 Req.)
12	7025	7025	Pin – Door Retainer
13	5860	5860	Retainer – Door
14	8140	8140	Nut – Acorn, 1/4-20 Stainless Steel (2 Req.)
15	5541	5541	Pilot Carrier - Lower
16	73404	9096	Weldment – P Tank Support
	73405	9097	Weldment – E Tank Support
	73406	9098	Weldment – L Tank Support
	73407	9099	Weldment – M Tank Support
17	8570	8570	Weldment – Stainless Steel Foot
	5933	5933	Screw – Hex Head. Cap, 3/8-16x1/2 in. (3 Req.)
	17245	17245	Lock Washer, 3/8 (3 Req.)
18	72833	74529	Weldment – Track E, L & M Tank
19	12939	12953	+ Short Curtain Assembly
20	12938	12952	Curtain – Short
21	18437	18463	Rod – Curtain, Short

P – 24 in. Tank

E – 36 in. Tank

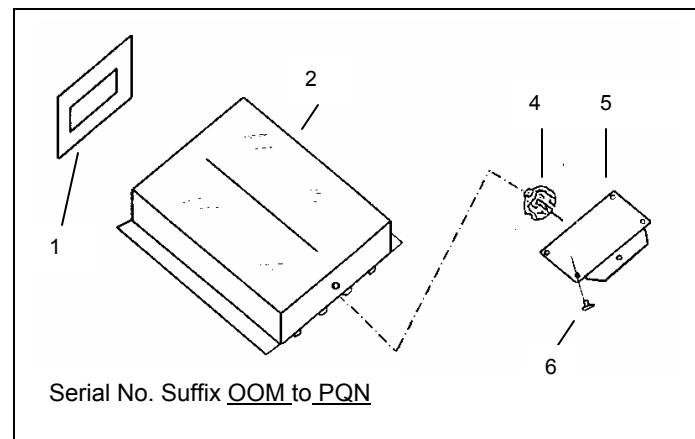
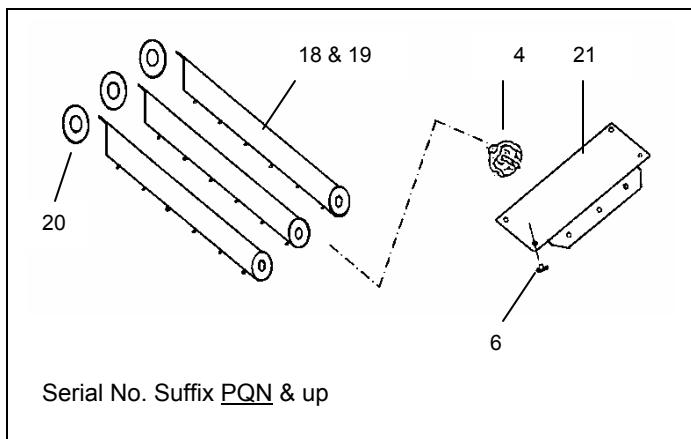
L – 40 in. Tank

M – 50 in. Tank

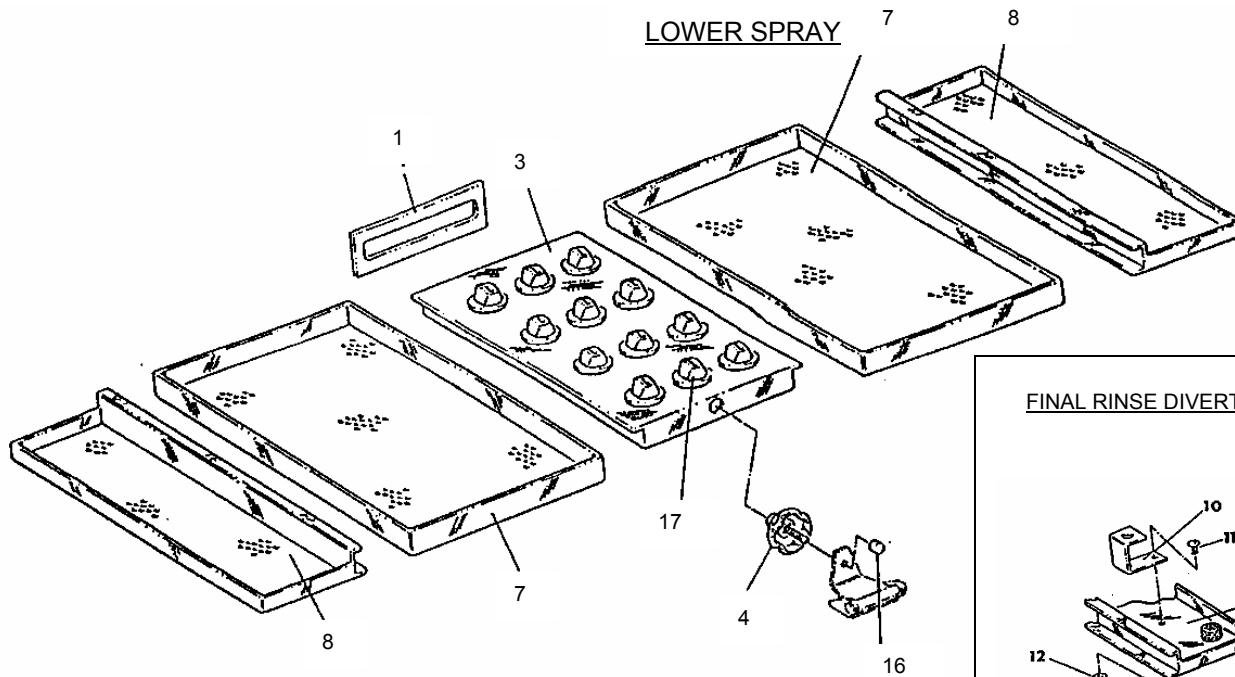
* Includes items 1,3,4 & 5

+ Includes Items 7, 8, 9, 20 & 21

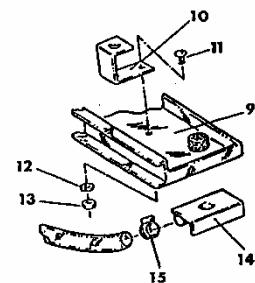
UPPER SPRAY



LOWER SPRAY



FINAL RINSE DIVERTER



LOWER SPRAY

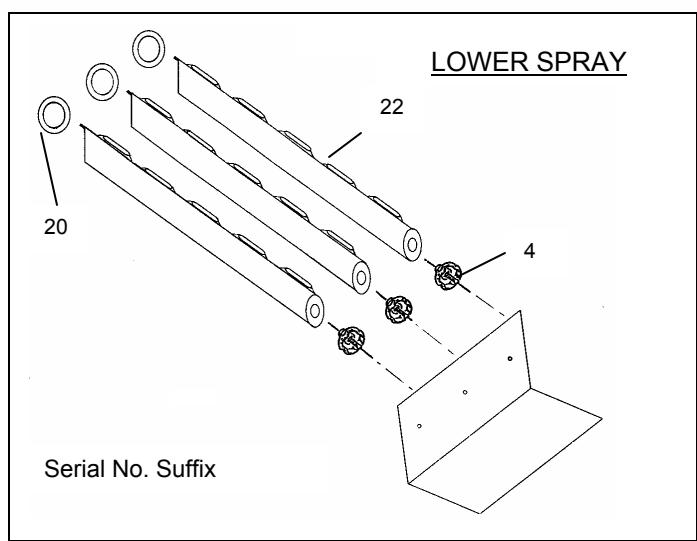


FIGURE: 2. SPRAY BOXES, SPRAY TUBES & SCRAP TRAYS

SPRAY BOXES, SPRAY TUBES AND SCRAP TRAYS

ITEM NO.	PART NO.		DESCRIPTION	
	Standard	X-Wide		
1	73163	**	Spray Box Gasket	
2	72814	74232	Upper Spray Box Weldment	
3	72811	74528	Lower Spray Box Weldment	
4	5542	**	Pilot Screw	
5	9109	**	Pilot Carrier	
6	8146	**	1/4-20 x 3/8 Rd. Head M.S. Stainless Steel	
7	72864	74401	Scrap Tray w/o Lower Spray Tube P-Tank	
	73666	74400	Scrap Tray with Lower Spray Tube P-Tank	
	72794	74295	Scrap Tray E Tank	
14573	18111	*	Scrap Tray E Tank	
72921	74115		Scrap Tray L & M Tank	
3710	5452	*	Scrap Tray L & M Tank	
8	73643	74411	End Filler Weldment P Tank	
	4793	5548	*	End Filler Weldment P Tank
	73566	74411	End Filler Weldment E & L Tank	
	5411	5549	*	End Filler Weldment E & L Tank
	73567	74413	End Filler Weldment M Tank	
	5544	5550	*	End Filler Weldment M Tank
9	73639	74531	End Filler Weldment w/ Diverter E & L Tank	
	16902	16905	*	End Filler Weldment w/ Diverter E & L Tank
	73641	74532	End Filler Weldment w/ Diverter M Tank	
	16903	16906	*	End Filler Weldment w/ Diverter M Tank
10	95830	**	Pipe Retainer	
11	8130	**	1/4-20 x 1/2" Stainless Steel Truss Head Screw	
12	7007	**	1/4 Stainless Steel Lock Washer	
13	7146	**	1/4-20 Stainless Steel Nut	
14	7147	**	Tube Connector Weldment	
15	7322	**	Hose Clamp	
16	71684	**	Plastic Cap	
17	3726	**	Spray Box Nozzle	
18	72862	76310	Upper Spray Tube P Tank	
19	74970	75542	*	Upper Spray Tube E, L & M Tank
20	76131	**	*	Spray Tube Seal E, L & M Tank
21	75540	**	Upper Carrier	
22			Lower Spray Tube P Tank	
23			Lower Spray Tube E, L & M Tank	

Items Not Illustrated

** O-Ring Spray Tube P Tank
Lower Spray Tube P Tank

* Items used on machines with serial suffix Q Q N and up
** Same as Standard Width

RECIRCULATING SYSTEM, DRAIN & OVERFLOW ASSEMBLY
AND FRONT & BACK PANELS

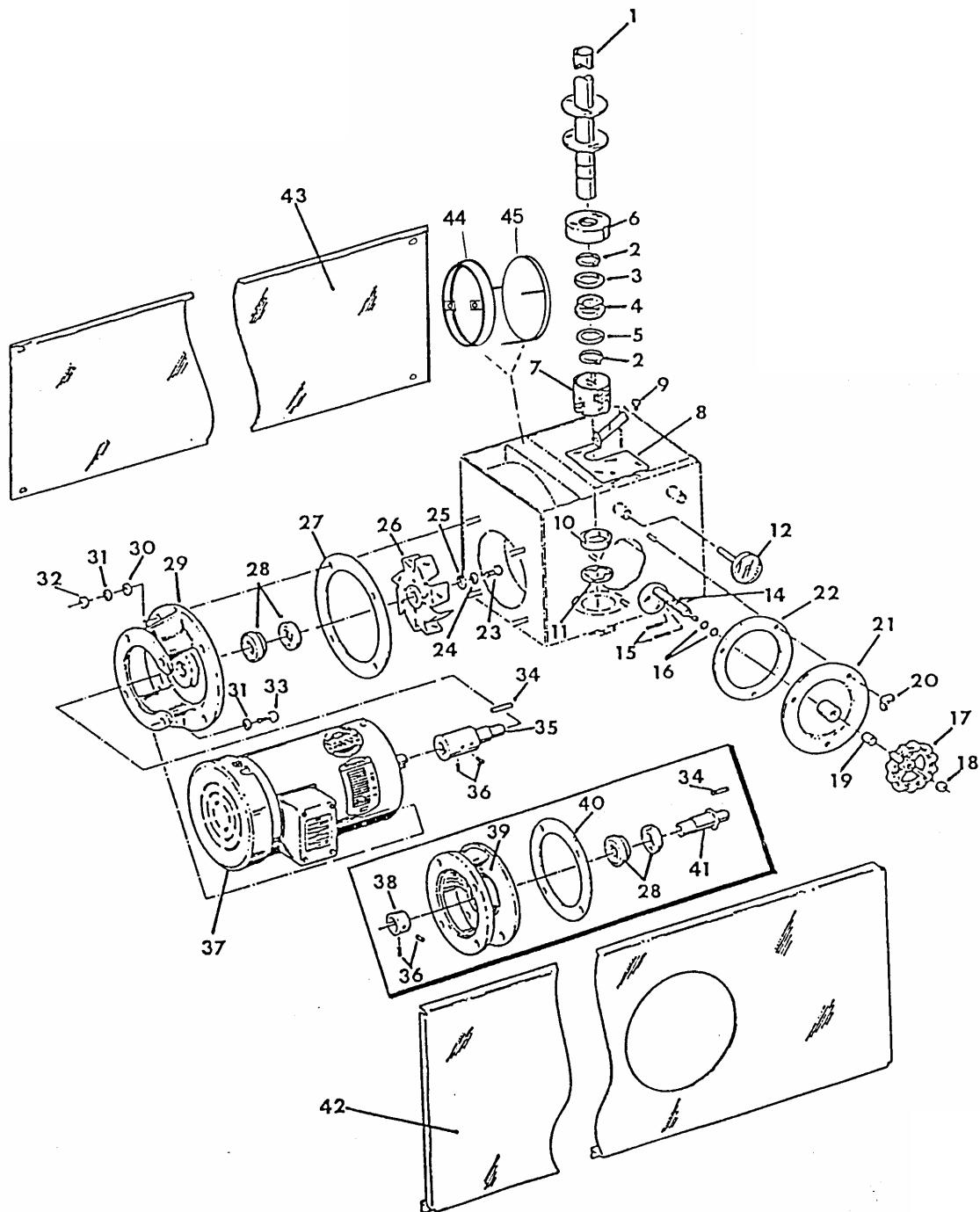


FIGURE: 3

MACHINES WITH SERIAL NUMBER SUFFIX 00M AND UP

**RECIRCULATING SYSTEM, DRAIN & OVERFLOW ASSEMBLY
AND FRONT & BACK PANELS**

ITEM NUMBER	PART NUMBER	DESCRIPTION	QTY REQ.
1	—	Stand Pipe Assembly – See Chart on page 8	2
2	18647	Retaining Ring	1
3	18645	Washer	1
4	18427	Drain Plug	1
5	18646	Washer	1
6	18641	Screen Retainer	1
7	18642	Screen	1
8	72801	Stand Pipe Guide	1
9	5953	Hex Head Mach. Screw 3/8-16 x 1/2"	2
10	18644	Drain Sear	1
11	18648	Guide Ring	1
12	7802	Thermometer	1
13	13898	Cam Shaft Assembly (Includes items 14 thru 18)	1
14	14802	Cam Shaft Weldment	1
15	14895	Stop Pin	2
16	10340	O-Ring	2
17	2924	Knob	1
18	18794	Hex Nut	1
19	13905	Spacer	1
20	13927	Wing Nut	3
21	14795	Door	1
22	14797	Door Gasket	1
23	7621	Hex Head Capscrew	1
24	5996	Lock Washer	1
25	5587	S/S Flat Washer	1
26	95673	Impeller	1
26A	77174	Impeller – P Tank (95682 old style, changed 11/03)	1
27	74815	O-Ring	1
28	2255	Seal Assembly	1
29	4667	Bracket	1
30	8523	Sealing Washer	4
31	5994	Lock Washer	8
32	7115	Hex Nut	4
33	7656	Hex Head Capscrew	4
34	1658	Key – P Tank	1
35	17514	Impeller Spindle	1
36	7117	5/16-18 Nylock Set Screw – P Tank	2
37	—	Pump Motor – See Chart page 9	
38	7562	Collar– P Tank	1
39	13087	Bracket – P Tank	1
40	5871	Gasket – P Tank	1
41	95551	Impeller Spindle – P Tank	1
42	—	Front Panel	
42A	73082	Front Panel – P Tank	
42B	72943	Front Panel – E Tank	
42C	72919	Front Panel – L Tank	
42D	72942	Front Panel – M Tank	
43	—	Back Panel – Optional	
43A	42970	Back Panel – P Tank	
43B	72968	Back Panel – E Tank	
43C	72967	Back Panel – L Tank	
43D	72966	Back Panel – M Tank	
44	18431	Impeller Guard Housing Weldment	1
45	18428	Impeller Guard Disk Weldment	1

PARTS LIST FOR PUMP KITS

C/E/L/M Tanks Kit No. 77085

Item	Part No.	Description	Qty
23	7621	Hex Head Cap Screw	1
25	5587	S.S. Flat washer	1
26	95673	Impeller	1
27	74815	O-Ring	1
28	2255	Seal Ass'y	1
29	4667	Bracket	1
30	5994	Sealing Washer	4
31	7115	Lock Washer	8
32	1658	Hex Nut	4
34	17514	Key	1
35	7117	Impeller Spindle	1
36	8523	5/16-18 Nylock Set screw	2

P Tank Kit No. 77086

23	7621	Hex Head Cap Screw	1
25	5587	S.S. Flat washer	1
26	95682	Impeller	1
27	5871	Gasket	1
28	2255	Seal Ass'y	1
29	13087	Bracket	1
30	8523	Sealing Washer	4
31	5994	Lock Washer	8
32	7115	Hex Nut	4
34	1658	Key	1
35	95551	Impeller Spindle	1
36	7117	5/16-18 Nylock Set screw	4
38	7562	Collar	1

Part No.

	18656	18639
F-E, F-L, F-M	Wash Tank	
F-PE, F-PL, F-PM	Prewash Tank	Wash Tank
F-EE, F-LL, F-MM	Wash Tank Rinse Tank	
F-PEE, F-PLL, F-PMM	Prewash Tank Rinse Tank	Wash Tank
F-EEE, F-LLL, F-MMM	Wash Tank Rinse Tank	Wash Tank

FIGURE: 4. STAND PIPE SELECTOR CHART

PUMP MOTORS

ITEM NUMBER	PART NUMBER	DESCRIPTION
STANDARD 60 CYCLE MOTORS		
37	07375	Motor- 1/2 H.P. "C" Flange, FR. 56, 115/230V. 1 Phase
37A	18059	Motor- 1/2 H.P. "C" Flange, FR. 56, 208V. 1 Phase (Special Order Only)
37B	07382	Motor- 1/2 H.P. "C" Flange, FR. 56, 208/340. 3 Phase
37C	08335	Motor- 2 H.P. "C" Flange, FR. 213, 115/230. 1 Phase
37D	08337	Motor- 2 H.P. "C" Flange, FR. 184, 208/220/440V. 3 Phase
37E	14475	Motor- 3 H.P. "C" Flange, FR.182TC

ADDITIONAL 60 CYCLE MOTORS

37F	17798	Motor-1 H.P. "C" Flange, FR. 182, 115/208/230V. 1 Phase
37G	18060	Motor-1 H.P. "C" Flange, FR.56, 208V. 1 Phase (Special Order Only)
37H	08247	Motor- 1 H.P. "C" Flange, FR. 182, 208/220/440V.3 Phase
37I	08336	Motor- 1 1/2 H.P. "C" Flange, FR. 184, 115/208/230V. 1 Phase
37J	18061	Motor- 1 1/2 H.P. "C" Flange, FR. 184, 208V. 1 Phase (Special Order)
37K	08039	Motor- 1 1/2 H.P. "C" Flange, FR. 184, 208/220/440V. 3 Phase
37L	17798	Motor-1 H.P. "C" Flange, FR. 182, 115/208/230V. 1 Phase

OPTIONAL 50 CYCLE MOTORS (Export Use Only)

37M	16922	Motor- 1/2 H.P. "C" Flange, 115/230V. 1 Phase
37N	16923	Motor- 1/2 H.P. "C" Flange, 220/440V. 3 Phase
37O	16241	Motor- 1 H.P. "C" Flange, 220/440V. 1 Phase
37P	16300	Motor- 1 H.P. "C" Flange, 220/440V. 3 Phase
37Q	16924	Motor- 1 1/2 H.P. "C" Flange, 115/230V. 1 Phase
37R	16243	Motor- 1 1/2 H.P. "C" Flange, 220/440V. 3 Phase
37S	16925	Motor- 2 H.P. "C" Flange, 115/230V. 1 Phase
37T	16926	Motor- 2 H.P. "C" Flange, 115/230V. 3 Phase

Not Shown Used in Quick Start System

	W-0-77245	220 Volt Pump & Motor for Quick Start Wash Tank Fill (Call Factory)
	W-0-77252	115 Volt Pump & Motor for Quick Start Wash Tank Fill
	W-0-07201	Transformer use with Pump 77252 in 220/480 Volt Machines

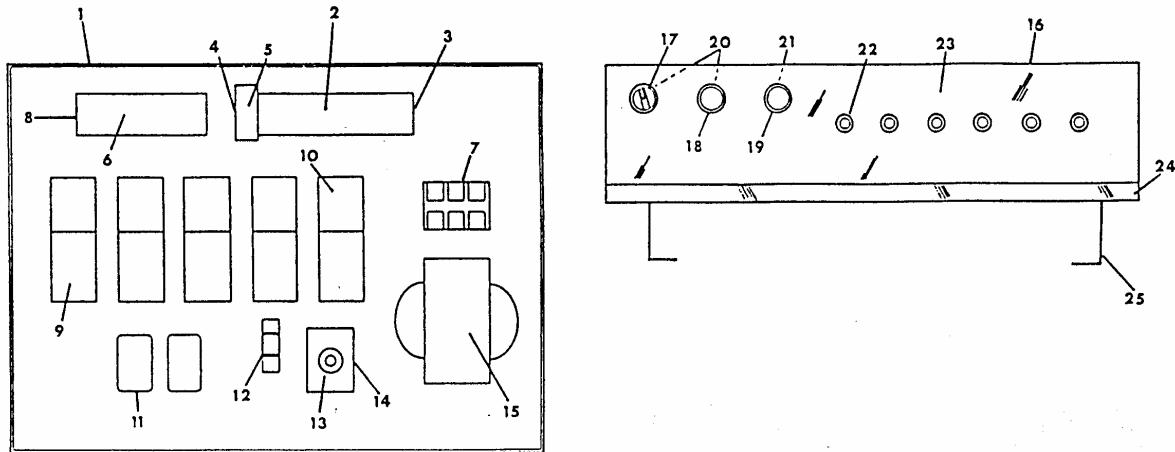
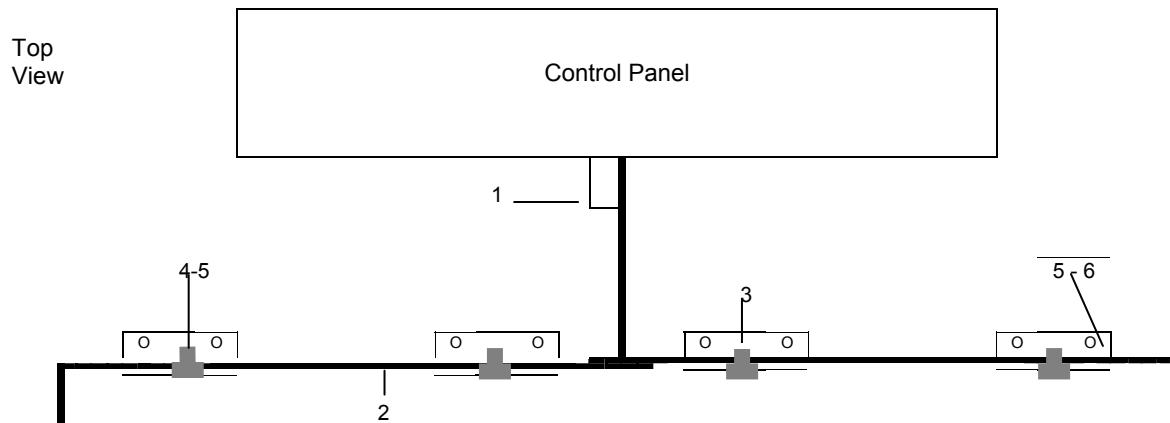


FIGURE: 5. MAIN CONTROL BOX COMPONENTS

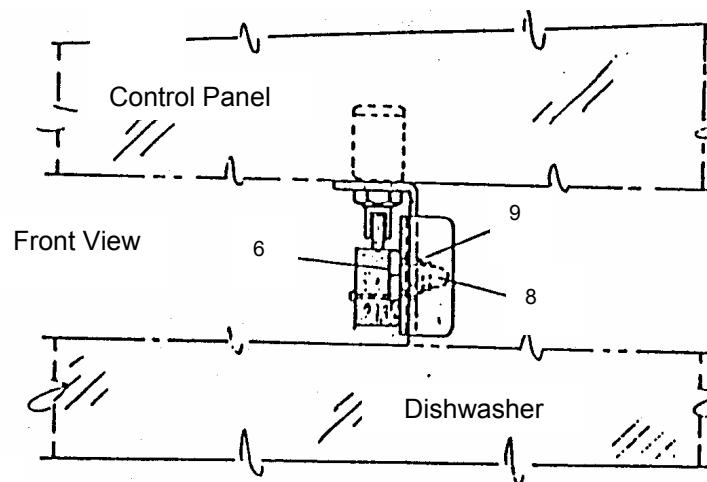
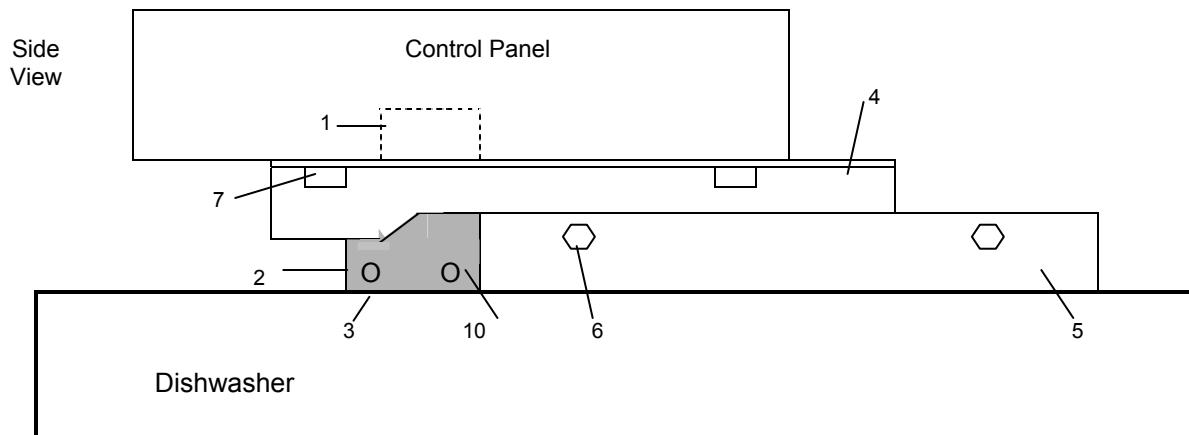
ITEM	PART NO.	DESCRIPTION	QTY
1	72381	Control Box Weldment	1
2	15795	Power Voltage Terminal Block	12
3	15797	End Barrier	5
4	15800	Fuse Clip	1
5	15790	Fuse 3.2 amp Slo-Blo	1
6	15769	Control Voltage Terminal Block	22
7	16782	Terminal Block	3
8	15799	Mounting Channel	2
9	70192	Motor Contactor	A/R
10	-	3 Pole Motor Overload Relay	1
10a	71602	Amp. Range 5.5 to 8	A/R
10b	71600	Amp. Range 2.5 to 4	A/R
10c	71599	Amp. Range 1.6 to 2.5	A/R
10d	71598	Amp. Range 1 to 1.6	A/R
11	14246	Control Relay	A/R
12	73836	Door Safety Switch	1
13	71481	Time Delay Relay	A/R
14	71485	8 Pin Socket	A/R
15	14440	Transformer	1
16	72380	Control Box Cover	1
17	72387	Selector Switch	1
18	97275	Start Push Button	1
19	97274	Stop Push Button	1
20	97276	Control Block N.O. –Not illustrated	1
21	97277	Contact Block N.C. – Not illustrated	1
22	16559	Light “Red” – Power	6
23	72390	Name Plate	1
24	72885	Angle	1
25	72388	Mount	2

FIGURE: 6. Door Safety Switch Assembly



ITEM	PART NO.	DESCRIPTION	QTY
1	74020	Safety Switch Ass'y	1
2	73963	Latch Bar	2
3	73956	Support	4
4	73958	Shoulder Screw	4
5	7093	1/4" Acorn L' Nut	12
6	5742	1/4-20 x 3/8" Weld Stud	8

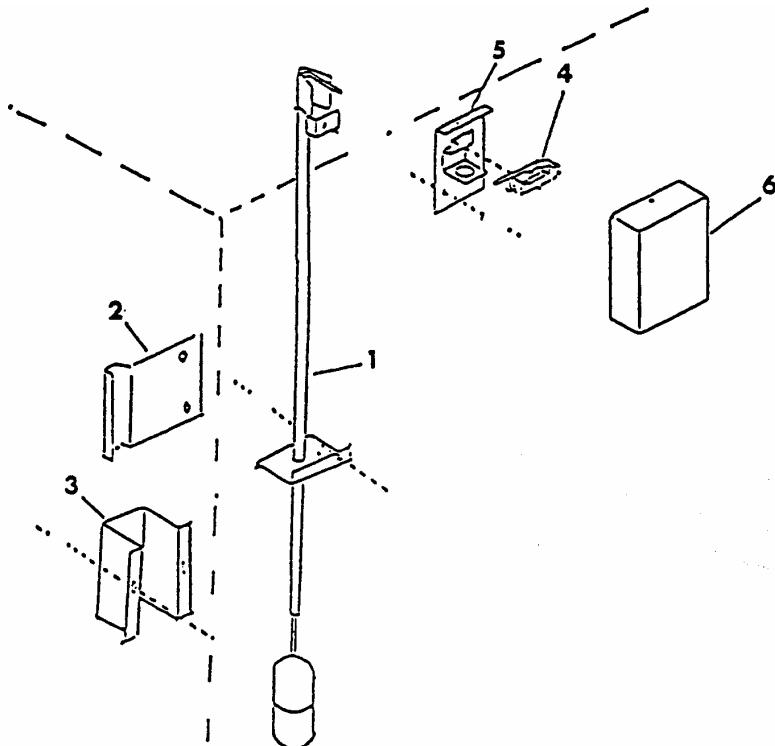
FIGURE: 7. Door Safety Switch Assembly



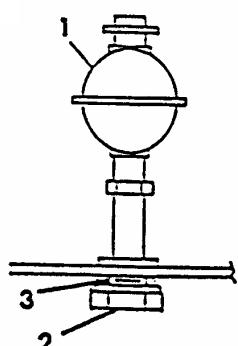
ITEM	PART NO.	DESCRIPTION	QTY
1	73836	Micro Switch	1
2	73957	Actuator Block	1
3	73961	Spacer	1
4	73962	Support Bracket	1
5	73960	Door Latch	1
6	73958	Shoulder Screw	2
7	7118	1/4-20 x 1/2" lg. H.H. Screw	2
8	7093	1/4" Acorn L' Nut	4
9	99416	1/4" Plain Washer	4
10	10306	8-32 x 5/8" lg. Screw	2

FIGURE: 8 LIQUID LEVEL CONTROLS

ITEM	PART NO.	DESCRIPTION	QTY
1	72396	Float & Rod Sub assembly	1
2	72404	Float and Tube Guard	1
3	72392	Float Housing	1
4	72620	Float Switch	1
5	72324	Mounting Plate Liquid	1
6	70464	Switch Enclosure	1



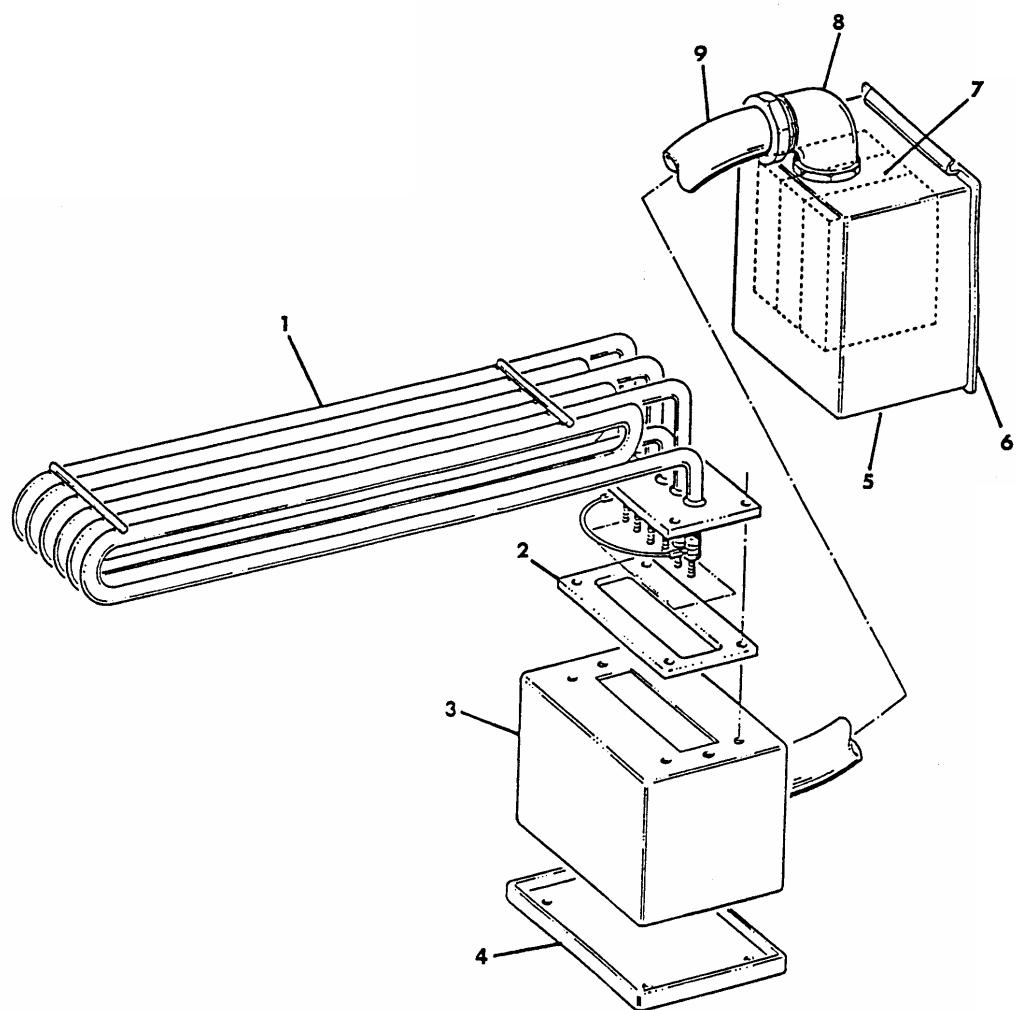
USED ON MACHINES WITH SERIAL NUMBER SUFFIX NOK TO RRP



ITEM	PART NO.	DESCRIPTION
1	18865	Float Switch
	20784	Float Switch (Pre-wash)
2	7684	1/2" to 1/4" Reducer Bushing
3	7683	1/4" Close Nipple

USED ON MACHINES WITH SERIAL NUMBER SUFFIX RRP AND UP

FIGURE: 9. ELECTRIC HEAT COMPONENTS



ELECTRIC HEAT COMPONENTS

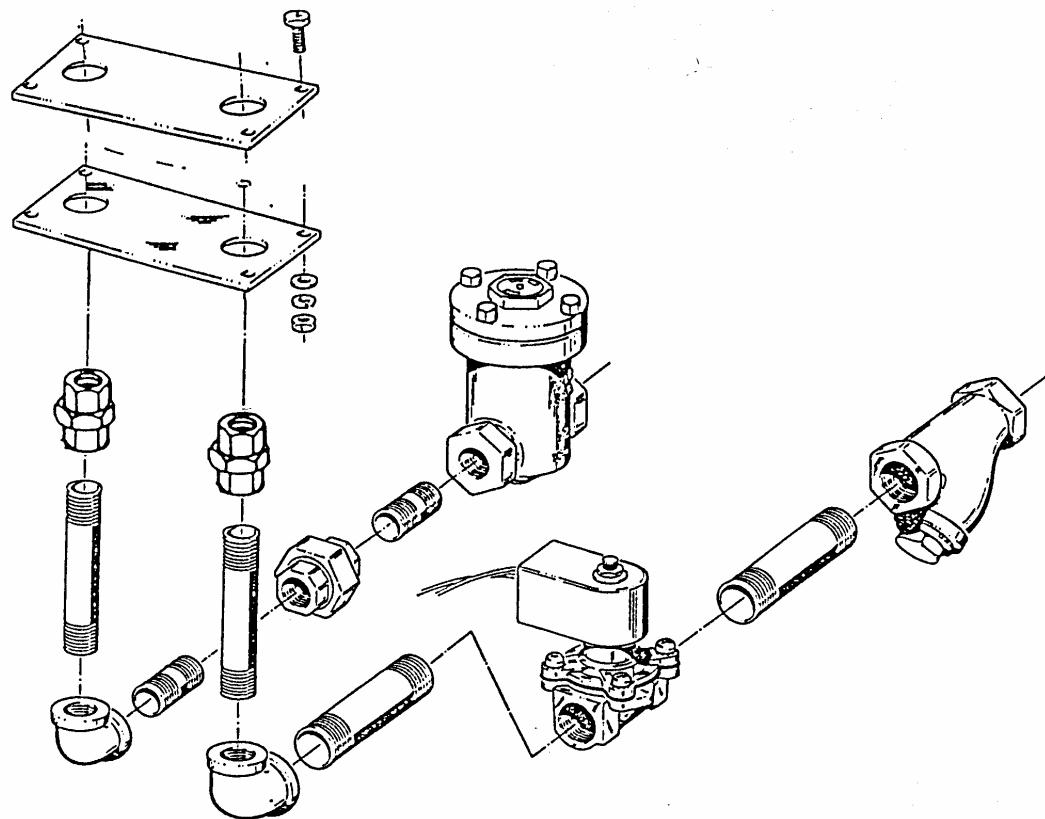
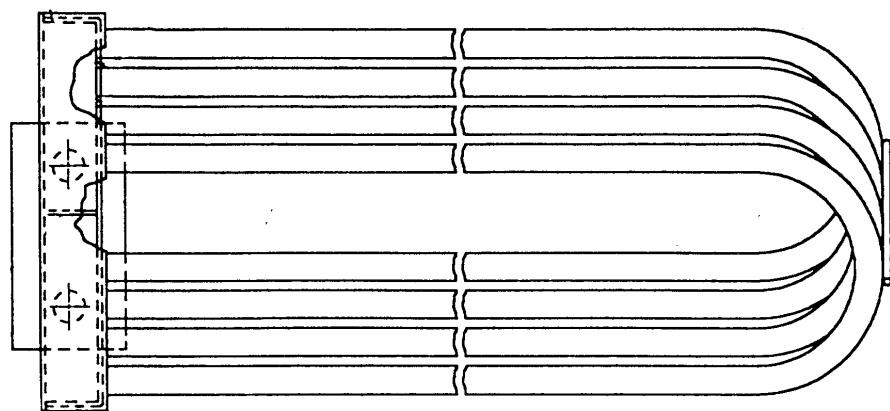
ITEM NUMBER	PART NUMBER	DESCRIPTION
*1	72775	Immersion Heater 10 KW 208/240V
*1a	72756	Immersion Heater 10 KW 440V
-1b	72850	Immersion Heater 15 KW 208/240V
*1c	72851	Immersion Heater 15 KW 440V
*1d	72853	Immersion Heater 20 KW 208/240V
*1e	72854	Immersion Heater 20 KW 440V
*2	72834	Gasket
*3	72831	Connection Box
*4	72830	Cover
5	73036	Contactor Box
6	73037	Cover
7	7210	60 amp Contactor
7a	7211	90 amp Contactor
8	7586	1" Sealtight Connector
9	7591	1" Sealtight – Per Foot

* items used on machines with serial number suffix OOM to QQN

Below items are used on machines with serial number suffix Q R and up.

1	75456	Immersion Heater 10 KW 208/240V
1a	75459	Immersion Heater 10 KW 440V
1b	75455	Immersion Heater 15 KW 208/240V
1c	75458	Immersion Heater 15 KW 440V
1d	75210	Immersion Heater 20 KW 208/240V
1e	75457	Immersion Heater 20 KW 440V
2	75570	Gasket
3	75545	Terminal Box
4	75543	Cover

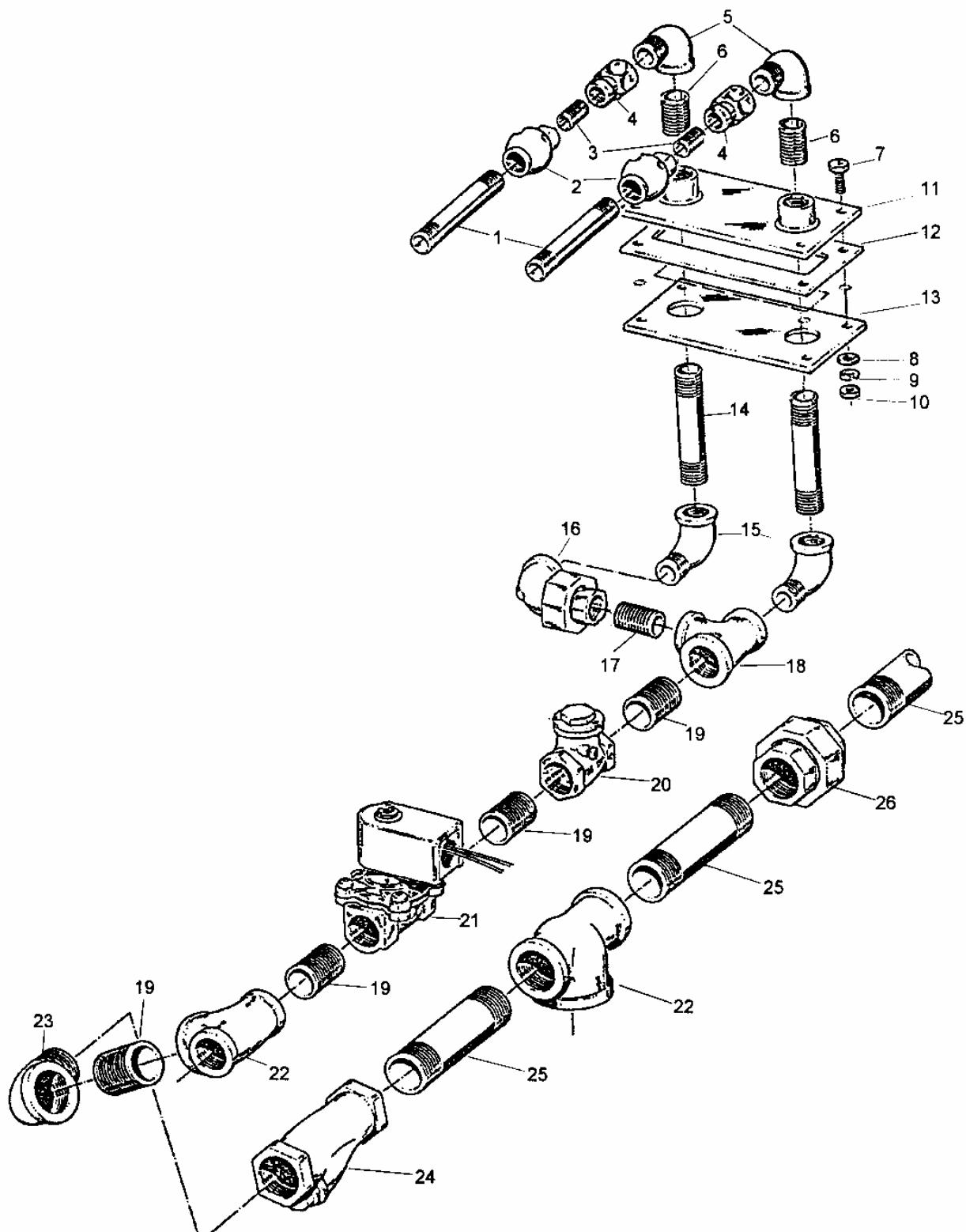
FIGURE 10. STEAM COIL ASSEMBLY



STEAM COIL ASSEMBLY

ITEM	PART NUMBER	DESCRIPTION	QTY
1	76653	Steam Coil L&M Tank	1
1A	76654	Steam Coil C Tank	1
2	72834	Gasket	1
3	73125	Plate	1
4	11957	1/2" Union	2
5	13051	1/2" x 4" Nipple	2
6	7643	3/4" x 1/2" Reducer Elbow	2
7	14025	3/4" x 4 " Nipple	2
8	12085	Solenoid Valve	1
9	7026	Line Strainer	1
10	16877	Steam Trap	1
11	7509	3/4" Close Nipple	2
12	13608	3/4" Union	1
13	98489	1/4-20 x 7/8 Hex Head S/S	6
14	8519	1/4 Sealing Washer	6
15	7007	1/4 Lockwasher	6
16	7146	1/4-20 Hex Nut S/S	6

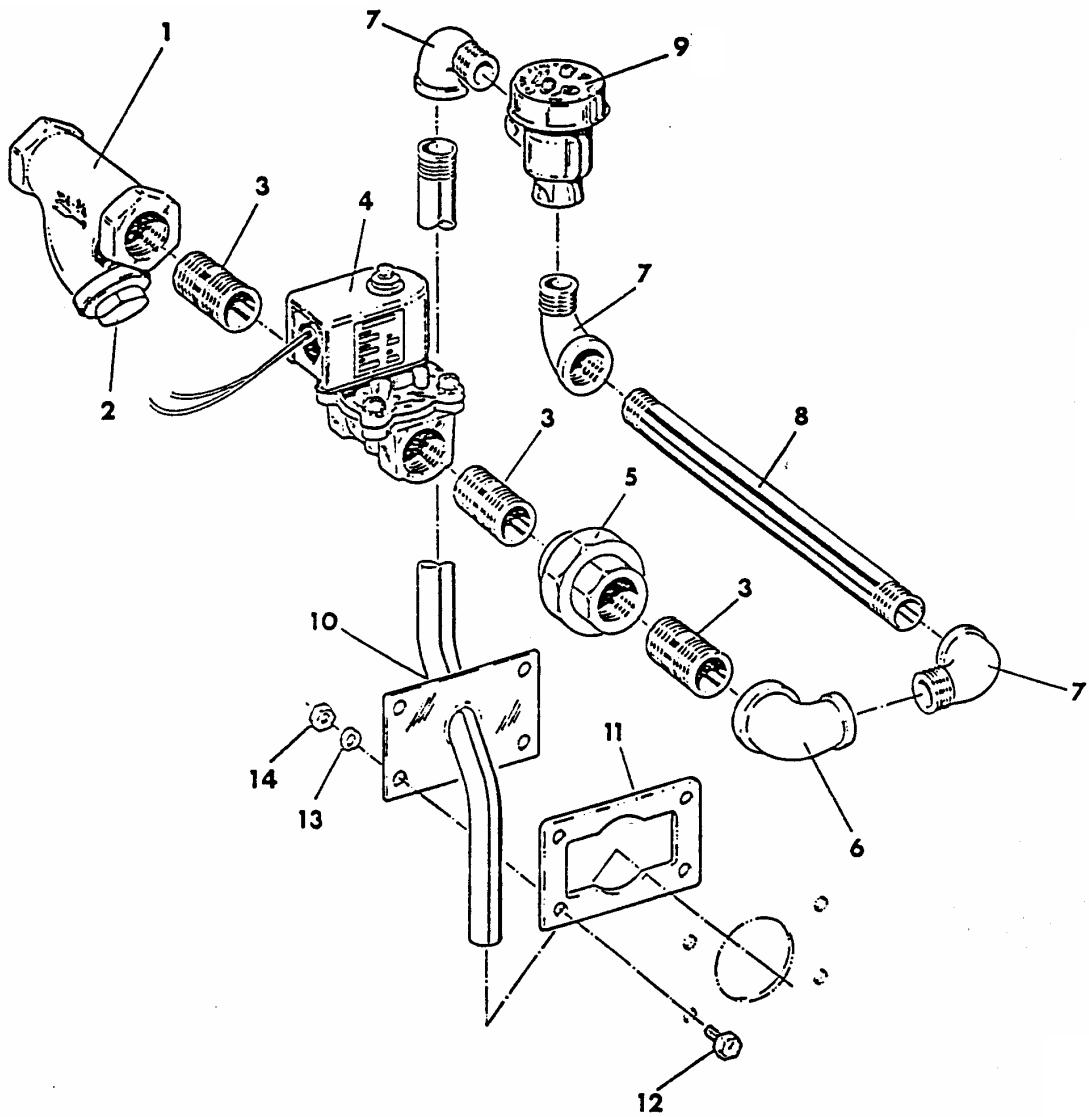
FIGURE 11. STEAM INJECTOR



STEAM INJECTOR ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY
1	7682	3/8 X 4" Brass Nipple	2
2	7027	Steam Hater Heater	2
3	7683	1/4 Close Nipple	2
4	13589	1/2 to 1/4 Brass Reducer	2
5	12495	1/2 - 90 Street Elbow	2
6	10725	1/2 Close Nipple	2
7	98489	1/4-20 x 7/8 Hex Head	6
8	8519	1/4 Sealing Washer	6
9	7007	1/4 Lock Washer	6
10	7146	1/4-20 S/S Hex Nut	6
11	74700	Steam Injector Plate Weldment	1
12	72834	Gasket	1
13	73125	Lower Plate	1
14	13051	1/2 x 4" Nipple	2
15	11947	1/2 - 90 Street Elbow	2
16	18963	1/2 - 90 Union Elbow	1
17	7643	1/2 Close Nipple	1
18	7694	3/4 x 1/2 x 1/2 Tee	1
19	7634	3/4 Close Nipple	4
20	7777	3/4 Check Valve	1
21	12085	3/4 Steam Solenoid Valve	2
22	18941	3/4 x 3/4 x 3/4 Tee	1
23	14825	3/4 - Street Elbow	1
24	7026	3/4 Line Strainer	1
25		3/4 x 7 Nipple B.I.	3
26	11968	3/4 Union B.I.	1

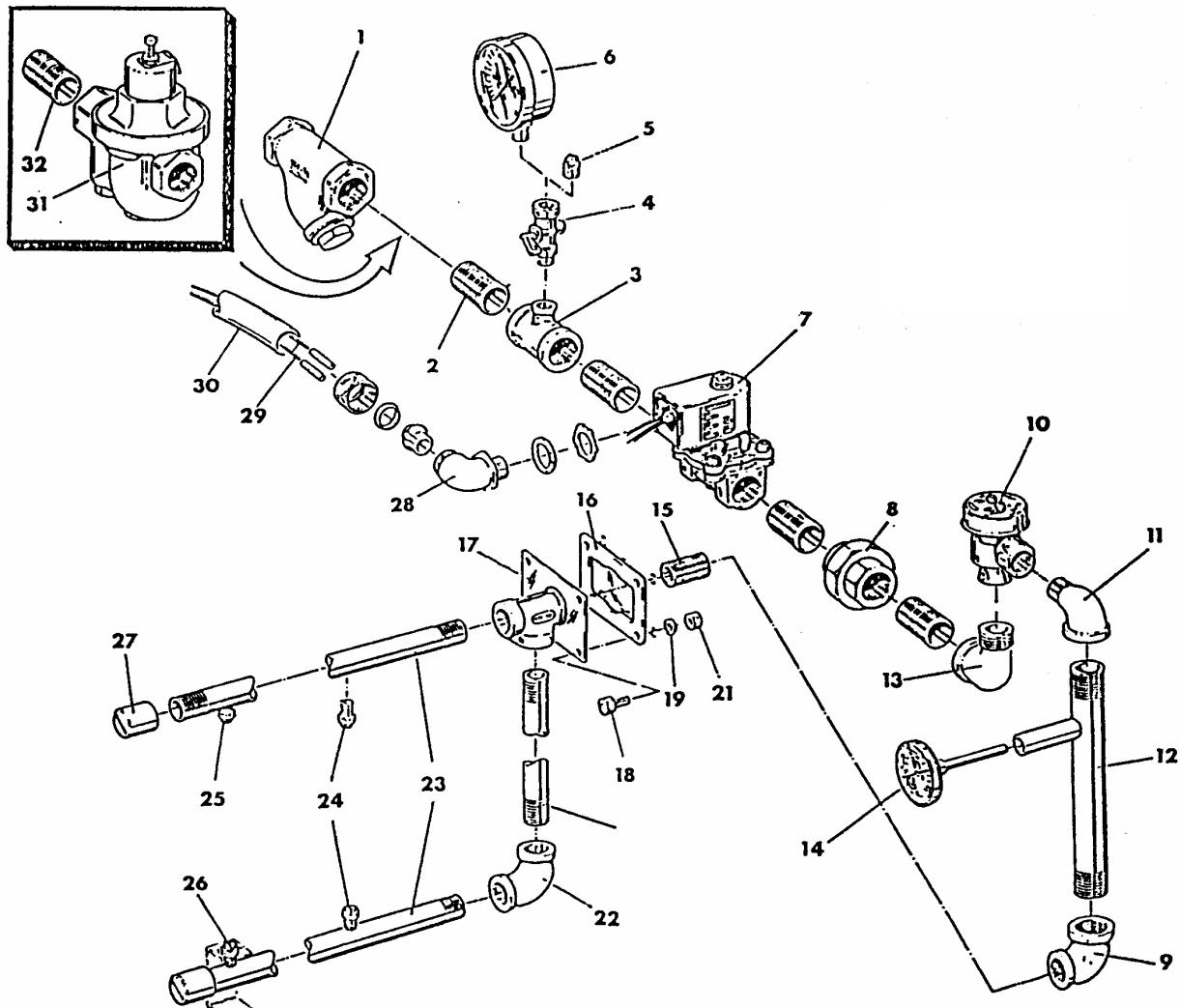
FIGURE: 12. FILL LINE PLUMBING ASSEMBLY



FILL LINE PLUMBING ASSEMBLY

ITEM NUMBER	PART NUMBER	DESCRIPTION	QTY
1	7026	Strainer – Line, $\frac{3}{4}$ in.	1
	13385	Screen – Line Strainer	1
	17506	O-Ring, Line Strainer	1
2	17507	Cap – Line Strainer	1
3	7509	Nipple – Close Brass, $\frac{3}{4}$ in.	3
4	12488	Valve – Solenoid	1
	75784	Coil – Solenoid Valve	1
	75606	Kit – Solenoid Valve Repair	1
5	13608	Union – Brass, $\frac{3}{4}$ in.	1
6	13441	Elbow – Brass Chrome Plated, $\frac{3}{4} \times \frac{1}{2} \times 90$	1
7	7034	Elbow – Brass Chrome Plated Street $\frac{1}{2} \times 90$	3
8	11031	Nipple – Brass Chrome Plated, $\frac{1}{2} \times 10 \frac{3}{8}$	1
9	5912	Breaker – Vacuum, $\frac{1}{2}$	1
	14836	Kit Vacuum Breaker Repair, $\frac{1}{2}$	1
10	11413	Weldment, Fill Line Pipe	1
11	2292	Gasket	1
12	7118	Screw – Stainless Steel Hex Head, $\frac{1}{4}-20 \times 1 \frac{1}{2}$	4
13	7007	Lockwasher – Stainless Steel, $\frac{1}{4}$	4
14	7146	Nut - Stainless Steel, $\frac{1}{4}-20$	4

FIGURE 13. FINAL RINSE PLUMBING ASSEMBLY



FINAL RINSE PLUMBING ASSEMBLY

ITEM NUMBER	PART NUMBER	DESCRIPTION	QTY
1	7026	Strainer – Line, $\frac{3}{4}$ in.	1
	13385	Screen – Line Strainer	1
	17506	O-Ring – Line Strainer	1
	17507	Cap – Line Strainer	1
2	14250	Nipple – Brass, $\frac{3}{4}$ x $1\frac{1}{2}$ in.	4
3	7508	Tee – Brass, $\frac{3}{4}$ x $\frac{3}{4}$ x $\frac{1}{4}$ in.	1
4	4082	Cock – Gauge, $\frac{1}{4}$ in.	1
5	7116	Plug – NPT Pipe, $\frac{1}{4}$ in.	1
6	7917	Gauge – Pressure (Optional)	1
7	12488	Valve - Solenoid	1
	75606	Kit – Solenoid Valve Repair	1
	75784	Coil - Solenoid Valve	1
8	13608	Union – Brass $\frac{3}{4}$ in.	1
9	7032	Elbow, $\frac{3}{4}$ in. x 90°	1
10	5913	Breaker – Vacuum, $\frac{3}{4}$ in.	1
	14835	Kit – Vacuum Breaker Repair, $\frac{3}{4}$ in.	1
11	7033	Elbow – Street, $\frac{3}{4}$ in. x 90°	1
12	7127	Tube - Thermometer	1
13	13441	Elbow – NPT, $\frac{3}{4}$ x $\frac{1}{2}$ in. x 90°	1
14	7802	Thermometer	1
15	7031	Nipple – NPT Close, $\frac{1}{2}$ in.	1
16	2292	Gasket	1
17	13399	Tee & Plate Assembly	1
18	7118	Screw – Stainless Steel Hex Head Mach, $\frac{1}{4}$ in.	4
19	7007	Lock Washer, $\frac{1}{4}$ in.	4
20	7146	Nut – Hex, $\frac{1}{4}$ -20	4
21	20446	Pipe - Connecting	1
22	12477	Elbow - $\frac{1}{2}$ in. x 90°	1
23	20431	Pipe – Upper & Lower Rinse	1
23A	20432	Pipe – Upper & Lower Rinse, X-Wide Tanks	1
24	20920	Nozzle – Upper Rinse, Single Tank w/ or w/o Prewash	4
24A	20430	Nozzle – Lower Rinse, Single Tank w/ or w/o Prewash	4
24B	97185	Nozzle – Upper & Lower Rinse, All Low Temp. Units.	8
25	20920	Nozzle – Upper Rinse, Multi-Tank Units.	4
25A	20920	Nozzle – Upper & Lower Rinse, X-Wide Tanks.	12
26	20920	Nozzle – Lower Rinse, Multi-Tank Units.	4
27	8709	Cap – Stainless Steel Pipe.	2
28	7580	Connector, $\frac{3}{8}$ in. x 90°	1
29	96810	Wire – Red Stranded, 16 Ga.	1
30	7589	Conduit – Liquid, $\frac{3}{8}$ in. (Per/Ft)	1
31	7916	Valve – Pressure Reducing, $\frac{3}{4}$ in. (Optional)	
32	14250	Nipple – Brass, $\frac{3}{4}$ in. x $1\frac{1}{2}$ in.	

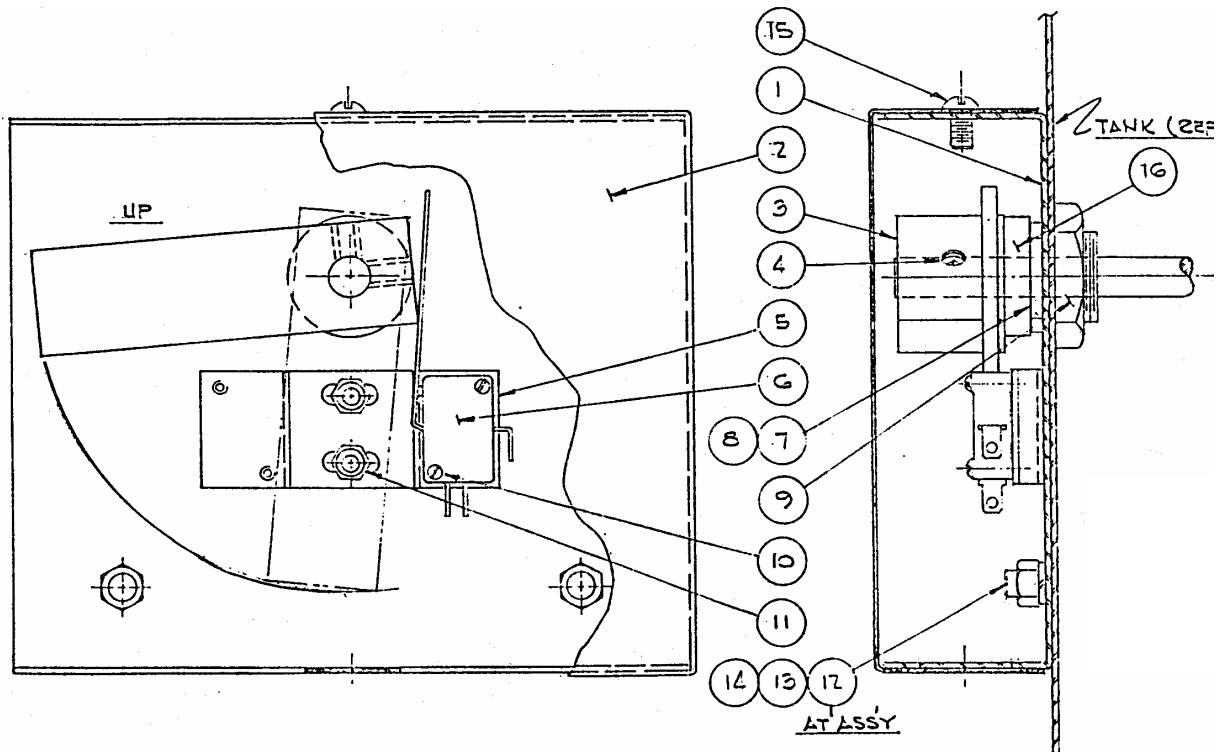
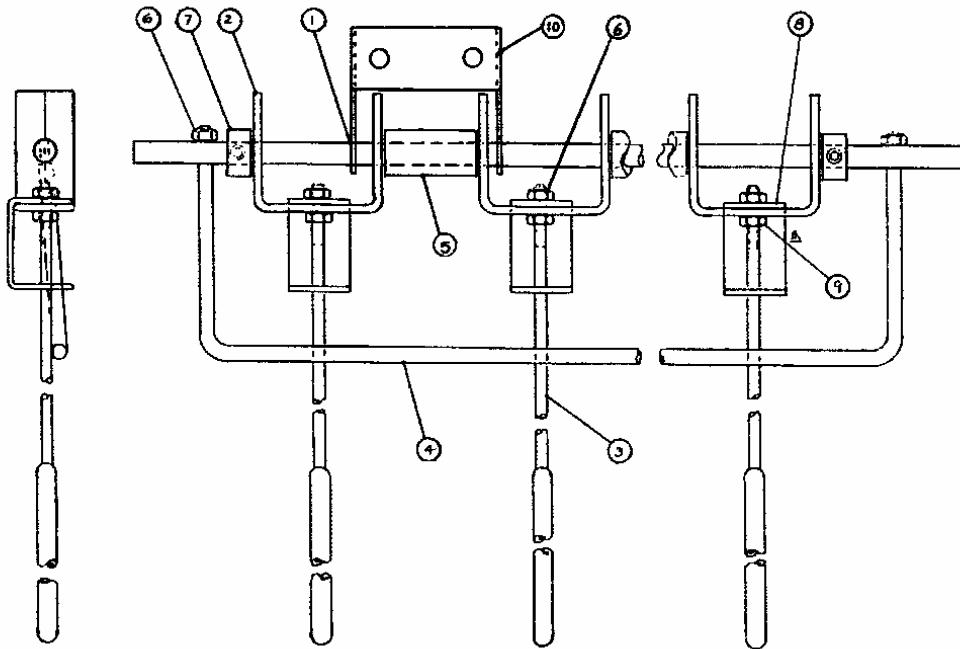


FIGURE 14. FINAL RINSE ECONOMIZER

ITEM NO.	PART NO.	DESCRIPTION	QTY. REQ.
1	71492	Mtg. Bracket Weldment	1
2	71488	Enclosure	1
3	71489	C' Weight	1
4	5991	Set Screw	2
5	71490	Switch Mtg. Bracket	1
6	70444	Switch	1
7	5745	Bushing	1
8	8045	O-Ring	1
9	8087	Lock-Nut	1
10	709469	Round Head Screw	2
11	16732	Elastic Stop Nut	2
12	13091	Weld-Stud	2
13	7007	Lock-Washer	2
14	7146	Hex Head Nut	2
15	8131	Rd. Head Mach. Screw	1
16	14084	Spacer (Roller)	1

FIGURE 15. TRIP GATE ASSEMBLY



STANDARD TRIP GATE ASSEMBLY

Part No. 71622

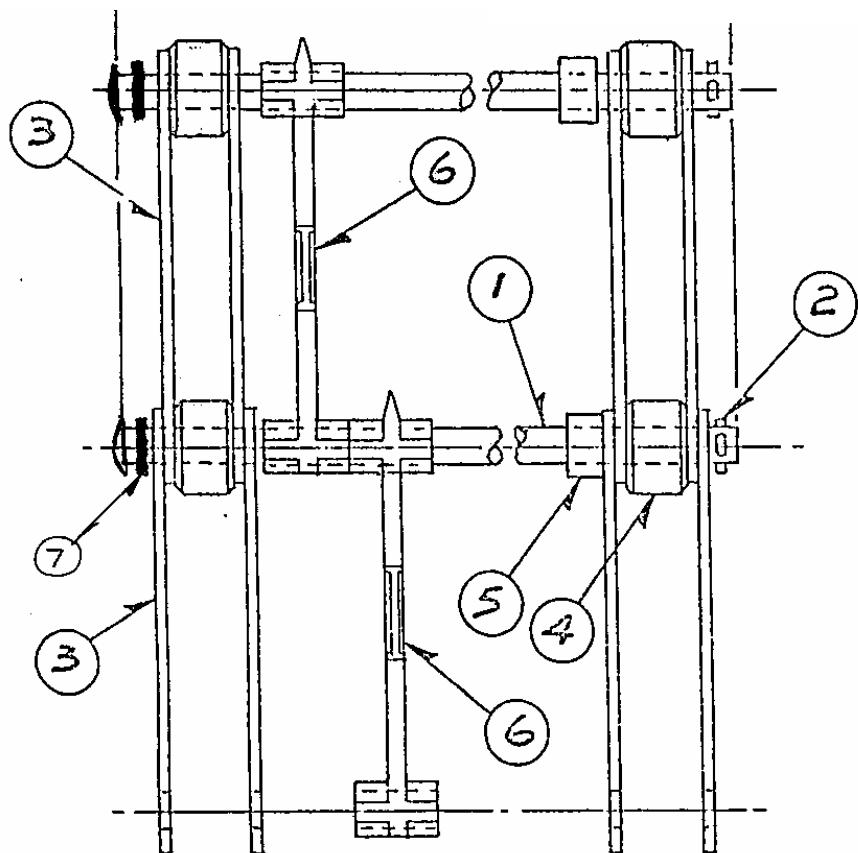
ITEM	PART NO.	DESCRIPTION	QTY
1	71502	Shaft	1
2	72442	Trip Rod Hanger	4
3	72443	Trip Rod	4
	75884	Trip Rod – 6" Longer for Tall Machines	4
4	71507	Actuator	1
5	71503	Spacer	3
6	05989	Elastic Stop Nut	6
7	07905	Collar	2
8	72463	Trip Rod Brace	4
9	07284	Hex Nut	4

X-WIDE TRIP GATE ASSEMBLY

Part No. 71505

1	71501	Trip Gate Assembly	1
2	72442	Shaft	6
3	72443	Trip Rod Hanger	6
	75884	Trip Rod	6
4	71497	Trip Rod – 6" Longer for Tall Machines	1
5	71503	Actuator	5
6	05989	Spacer	8
7	07905	Elastic Stop Nut	2
8	72463	Collar	6
9	07284	Trip Rod Brace	6
10	72612	Center Support	1

FIGURE 16. CONVEYOR ASSEMBLY

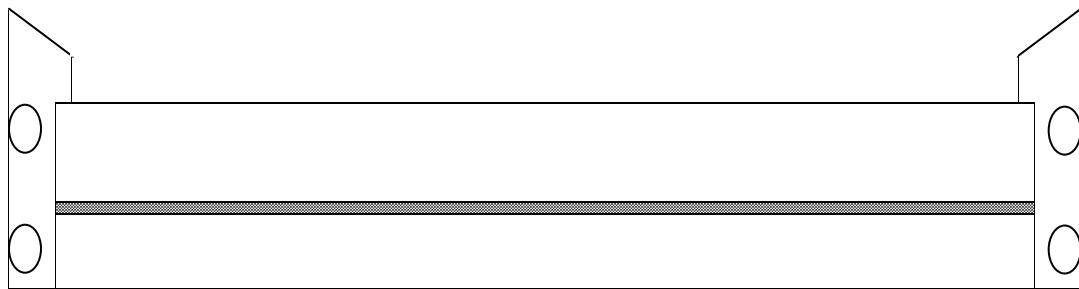


ITEM NO.	PART NO.	DESCRIPTION	QUANTITY REQ.	
			STD	X- WIDE
1	W-1-73625	1/2" DIAMETER CONVEYOR ROD	2	0
1	W-1-95723	1/2" DIAMETER CONVEYOR ROD	0	2
2	W-1-7195	COTTER PIN	2	2
3	W-1-95722	SIDE BAR	8	8
4	W-1-95721	ROLLER	4	4
5	W-0-95720	SPACER	2	2
6*	W-2-20621	UNDERSLUNG LINK - NYLON	16	25
7	W-1-95816	WASHER	2	2

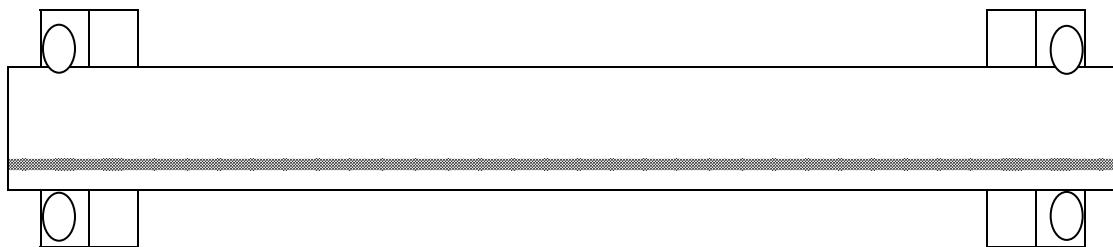
Quantities shown are for 8.75" length of conveyor

* W-0-77191 20621 LINKS - CARTON OF 25

FIGURE 17. TRACKS



Upper Track 1, 1A, 1B, 1C



Lower Track 2, 2A, 2B, 2C

TRACKS

ITEM	PART NO.	DESCRIPTION	MODULE	QTY
1	98851	Flight Track, Upper	P	2
1A	98852	Flight Track, Upper	E	2
1B	98853	Flight Track, Upper	L	2
1C	98854	Flight Track, Upper	M	2
2	98866	Flight Track, Lower	P	2
2A	98867	Flight Track, Lower	E	2
2B	98868	Flight Track, Lower	L	2
2C	98869	Flight Track, Lower	M	2

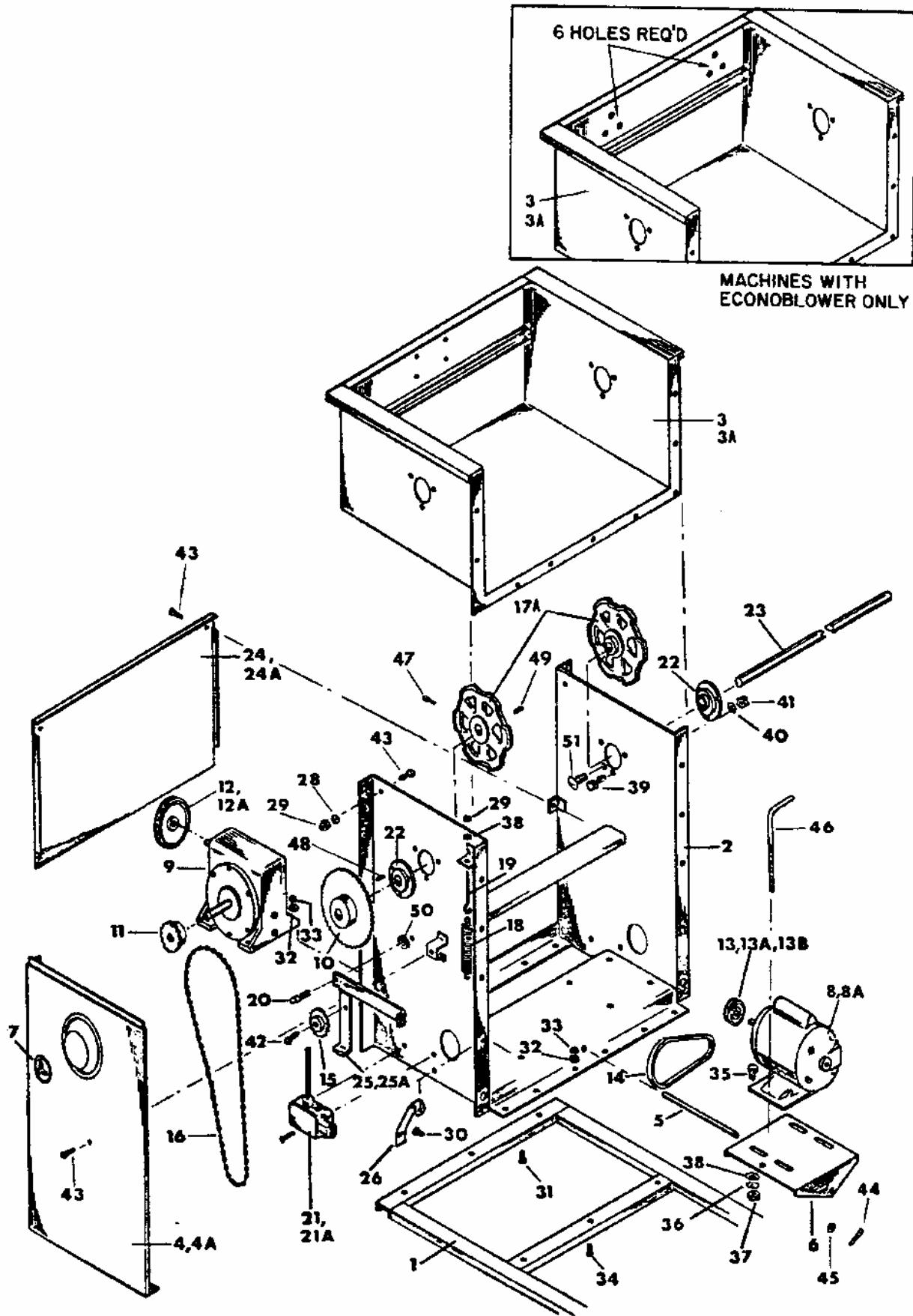


FIGURE 18. TYPE "B" DRIVE ASSEMBLY

TYPE "B" DRIVE ASSEMBLY

ITEM NO.	PART NO.		DESCRIPTION	QTY. REQ.
	Standard	X-Wide		
1	14630	14631	Unload section support weldment 45" Long	1
2	14632	14633	Drive Support Weldment	1
3	14671	14670	Drive Section Tank Weldment	1
4	14666	←	Drive Section Panel Weldment L.H.	1
4A	14667	←	Drive Section Panel Weldment R.H.	1
5	14751	←	Motor Base Pivot Rod	1
6	14663	←	Motor Base	1
7	14842	←	Name Plate	2
8	11314	←	1/2 H.P. 3 Phase, 60 Cycle 230/460 Volt Motor	1
9	75445	←	Gear Reducer - Changed Serial No. Suffix	1
				P
	10782 *	←	<i>Gear Reducer (Obsolete, see below *)</i>	
10	11327	←	# 40B 48 Tooth Sprocket	1
10A	16251	←	S/S Key 1/4 x 3/4 Chain Sprocket	1
11	14757	←	#40B 17 Tooth Sprocket	1
12	75747	←	V-Pulley (Use with 75445 reducer)	1
	14752	←	V-Pulley 5.25 O.D. (still available for use with 10782 reducer)	1
13	20468	←	V-Pulley 2.75 O.D.	1
14	15973	←	V-Belt 4L270	1
15	13739	←	Idler Sprocket	1
16	76265	←	# 40 Roller Chain	1
16A	15985	←	#40 Roller Offset Link Assy.	1
16B	16195	←	# 40 Chain Connecting Link	
17	7015	←	6 Tooth Sprocket	2
18	14758	←	Extension Spring	1
19	14759	←	Wire Eye Bolt	1
20	14760	←	Shoulder Screw	1
21	14761	←	Electric Switch L.H.	1
21A	10039	←	Electric Switch R.H.	1
22	15693	←	Flange Ball Bearing	2
23	14672	14673	Head Shaft (Standard Width)	1
24	14749	14750	End Panel	1
25	14674	←	Lever Arm L.H.	1
25A	14794	←	Lever Arm R.H.	1
26	14676	←	Guide	1
27	9677	←	1/4-20 x 3/4" LG. H.H.M.S. S/S	6
28	7007	←	1/4 Split Lock washer	22
29	7146	←	1/4/20 Hex Nut	22
30	7118	←	1/4-20 x 1/2" LG. H.H.M.S. S/S	12
31	7657	←	3/8-16 x 1 1/4 LG. H.H.M.S. Cad. Plated	4
32	17245	←	3/8 Split Lock washer Cad. Plated	10
33	14785	←	3/8-16 Hex Nut Cad. Plated	10
24	17230	←	3/8-16 x 1" LG. H.H.C.S. Cad. Plated	10
35	14784	←	5/16-18 x 3/4" LG. H.H.M.S. Cad. Plated	4
36	7235	←	5/16 Split Lock washer Cad. Plated	4
37	14786	←	5/16 Hex Nut Cad. Plated	4
38	15884	←	5/16 I.D. Flat Washer Cad. Plated	6
39	7621	←	5/16-18 x 3/4" H.H.M.S. S/S	6

* When replacing item # 9 (10782 - Gear Reducer) order Gear Reducer Conversion Kit:
 76266 for Standard Width - includes Gear Reducer 75445
 76267 for X-Wide - includes Gear Reducer 75445

TYPE "B" DRIVE ASSEMBLY

ITEM NO.	PART NO.		DESCRIPTION	QTY. REQ.
	Standard	X-Wide		
40	17235	←	5/16 Split Lock Washer	4
41	14786	←	5/16-18 Hex Nut Cad. Plated	4
42	14755	←	1/2-13 x 1" LG. H.H.M.S. S/S	1
43	7713	←	1/4-20 x 3/8" LG. Slotted F.H.M.S. S/S	10
44	7195	←	3/32" Diameter x 3/4" LG. Cotter Pin S/S	2
45	9978	←	13/16" I.D. x 1" O.D. x 1/16" Thick Flat Washer	2
46	10837	←	V-Belt Tightening Rod	1
47	15935	←	5/16-18 x 3/4" SQ. HD. Set Screw S/S	1
48	16251	←	1/4 x 3/8" S/S Key for Chain Sprocket	1
49	16252	←	1/4 x 5/8" Key for Conveyor Sprocket	2
50	18422	←	Flat Washer	1
51	7850	←	1/4-20 x 1/2" LG. Truss HD. Machine Screw	7

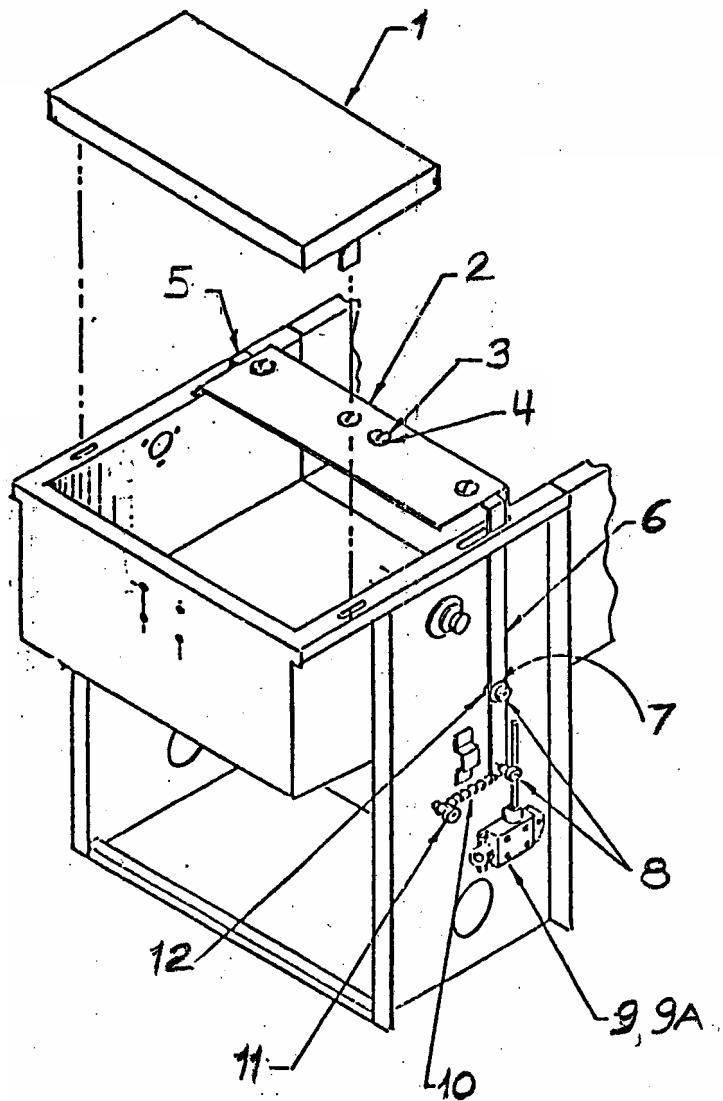


FIGURE 19. CONVEYOR STOP MECHANISM

ITEM NO.	PART NO.	DESCRIPTION	QTY REQ.
1	W-3-20861	Stacking Shelf – Standard	1
	W-3-20860	Stacking Shelf – X-Wide	
2	W-1-20868	Angle	
3	W-1-95308	1/4 x 3/4" Large Truss Head screw	
4	W-1-7282	Nylock Nut	
5	W-2-20869	Arm	
6	W-2-20870	Arm	
7	W-1-10019	5/16" Flat Washer	
8	W-0-95022	Shoulder Screw	
9	W-0-14761	Switch from Right to Left Machine	
9A	W-1-10039	Switch for Left to Right Machine	
10	W-0-95685	Spring	
11	W-1-5846	Shoulder Screw	
12	W-1-7313	1/4" Flat Washer	

Right to Left Operation Shown

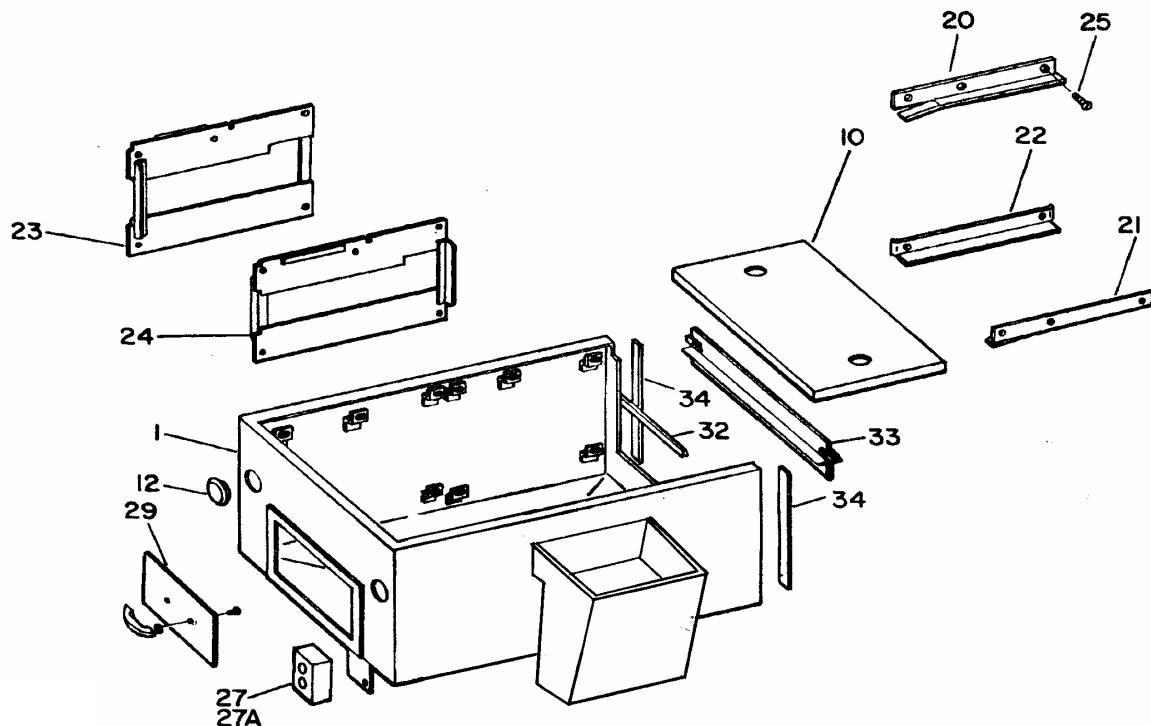


FIGURE 20. LOAD SECTION

ITEM	PART NO.	DESCRIPTION	QTY
1	9049	Load Section Weldment, Std Width	1
1A	9050	Load Section Weldment, Xtra Wide	1
10	7187	Stacking Shelf – Std. Width	1
10A	7185	Stacking Shelf – Xtra Wide	1
12	7123	Plug	2
20	16338	Upper Track, L.H.	1
21	16339	Upper Track, R.H.	1
22	16340	Lower Track, R & L.H.	2
23	7003	Tailshaft Support Plate, L.H.	1
24	7002	Tailshaft Support Plate, R.H.	1
25	7713	1/4-20 x 5 11/16" lg. Flat Head Mach. Screw, S/S	20
27	16422	Push Button Station	1
27A	18534	Remote Push Button Station Field Installation Kit	1
28	8778	1/4-20 x 1/2" lg. Setscrew	2
29	4693	Lift Up Door (includes item)	1
32	12340	Formed "U" (Std. Width)	A/R
32A	12339	Formed "U" (Xtra Wide)	A/R
33	7835	Tank Splash Control Shield (Std. Width)	1
33A	7836	Tank Splash Control Shield (Xtra Wide)	1
34	7773	Vertical "U" Channel	2
37	18011	1 1/2" Check Valve	A/R

Items Not Shown

	18459	Scrap Basket	1
	8052	Adhesive Sealant (Silastic RTV 732 Clear – By Dow Corning	A/R

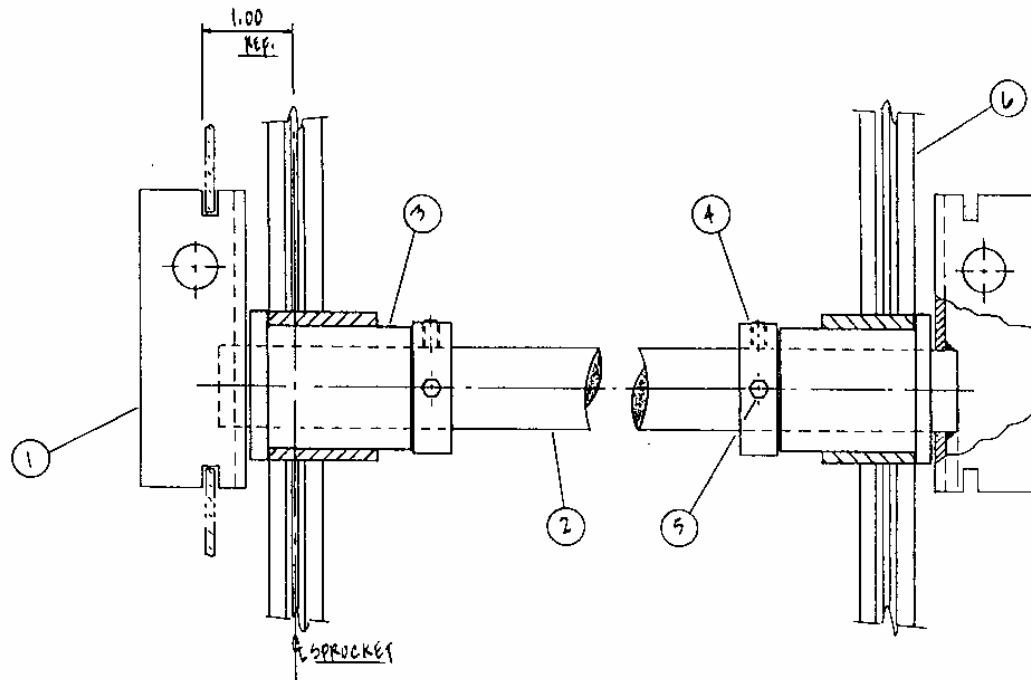
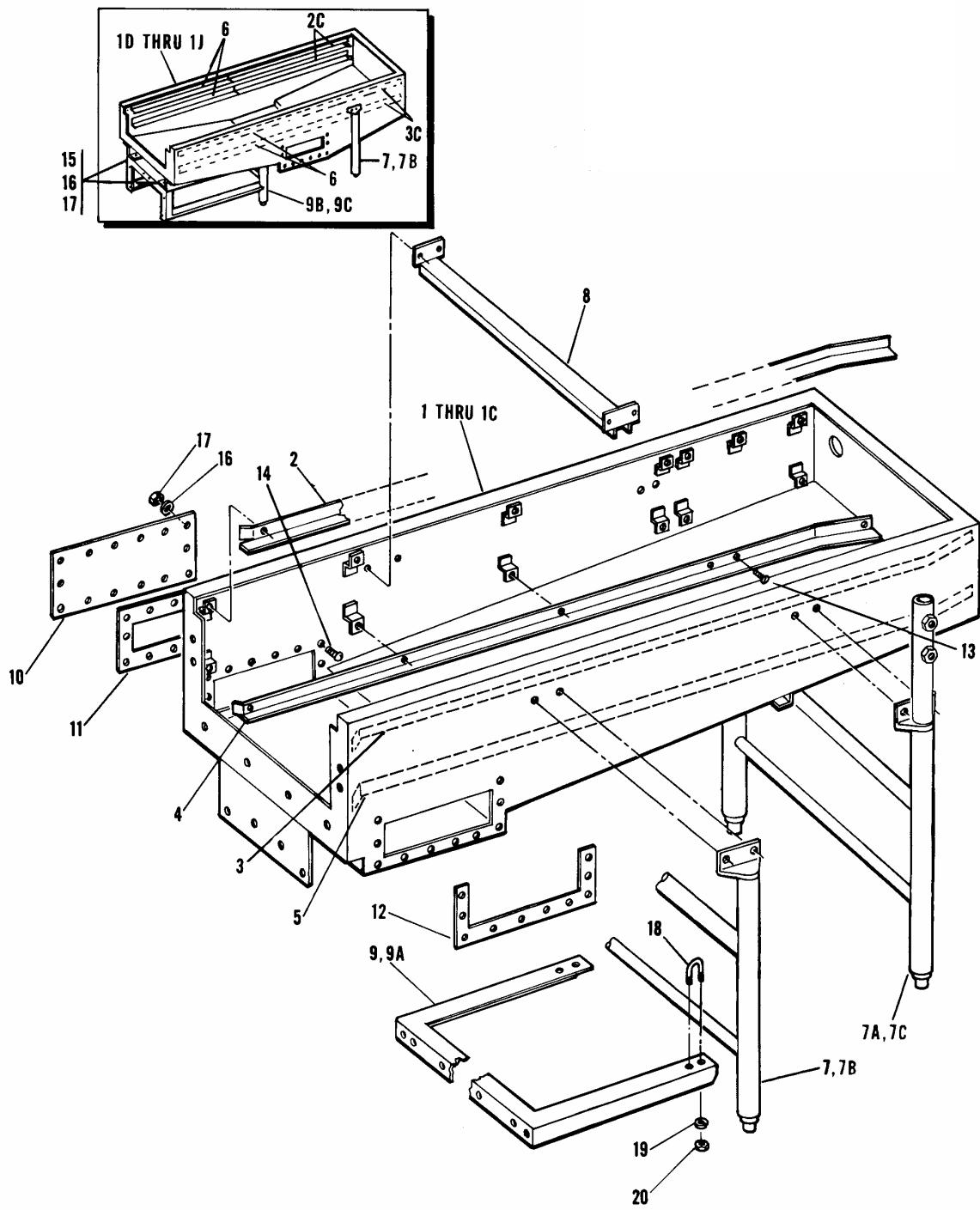


FIGURE 21. SPROCKET SHAFT ASSEMBLY

ITEM NO.	PART NO.	DESCRIPTION	QTY REQ.
1	W-2-74796	Retainer	1
2	W-2-74838	Shaft Weldment – Standard width	1
	W-2-74837	Shaft Weldment – X-Wide	1
3	W-0-74798	Bushing	2
4	W-1-74805	Lock -Ring	2
5	W-1-8345	Set Screw	4
6	W-2-74835	Disk Weldment	2

FIGURE 22. EXTENDED LOAD SECTION



ITEM NO.	PART NO.	DESCRIPTION	QTY. REQ.
1	W-0-13879	4 Ft Tank w/mts (STD))	1
1A	W-0-13880	4 Ft Tank w/mts (XTRA))	1
1B	W-3-17554	6 Ft Tank w/mts (STD))	1
1C	W-3-17555	6 Ft Tank w/mts (XTRA))	1
1D	W-3-17556	9 Ft Tank w/mts (STD))	1
1E	W-3-17557	9 Ft Tank w/mts (XTRA))	1
1F	W-3-17499	7 Ft Tank w/mts (STD))	1
1G	W-3-17503	7 Ft Tank w/mts (XTRA))	1
1H	W-3-17501	9 Ft Tank w/mts (STD))	1
1J	W-3-17504	9 Ft Tank w/mts (XTRA))	1
1K	W-3-17502	12 Ft Tank w/mts (STD))	1
1L	W-3-17505	12 Ft Tank w/mts (XTRA))	1
2	W-1-13348	R.H. Upper Track - used with item 1 & 1A	1
2A	W-2-17544	R.H. Upper Track - used with item 1B & 1C	1
2B	W-2-17489	R.H. Upper Track - used with item 1D, 1E, 1H & 1J	1
2C	W-2-16511	R.H. Upper Track - used with item 1F & 1G	1
2D	W-2-16813	R.H. Upper Track - used with item 1K & 1L	1
3	W-1-13364	L.H. Upper Track - used with item 1 & 1A	1
3A	W-2-17547	L.H. Upper Track - used with item 1B & 1C	1
3B	W-2-17490	L.H. Upper Track - used with item 1D, 1E, 1H & 1J	1
3C	W-2-16513	L.H. Upper Track - used with item 1F & 1G	1
3D	W-2-16814	L.H. Upper Track - used with item 1K & 1L	1
4	W-1-13444	R.H. Lower Track - used with item 1 & 1A	1
4A	W-2-17456	R.H. Lower Track - used with item 1B & 1C	1
4B	W-2-17491	R.H. Lower Track - used with item 1D, 1E, 1H & 1J	1
4C	W-2-16512	R.H. Lower Track - used with item 1F & 1G	1
4D	W-2-16815	R.H. Lower Track - used with item 1K & 1L	1
5	W-1-13549	L.H. Lower Track - used with item 1 & 1A	1
5A	W-2-17545	L.H. Lower Track - used with item 1B & 1C	1
5B	W-2-17492	L.H. Lower Track - used with item 1D, 1E, 1H & 1J	1
5C	W-2-16514	L.H. Lower Track - used with item 1F & 1G	1
5D	W-2-16816	L.H. Lower Track - used with item 1K & 1L	1
6	W-2-16812	Tank Track Extension - used with item 1K & 1L	4
7	W-2-16817	Tank Leg Weldment - used with item 1, 1B, 1D, 1F, 1H & 1K	1,2 or 3
7A	W-2-17521	Tank Leg Weldment - used with overshelf - std. width	1,2 or 3
7B	W-2-16818	Tank Leg Weldment - used with item 1A, 1C, 1E, 1G, 1J & 1L	1,2 or 3
7C	W-2-17522	Tank Leg Weldment - used with overshelf - xtra wide	1,2 or 3
8	W-2-16819	Tank Stiffener - used with item 1B, 1D, 1F, 1H, & 1K	1 or 2
8A	W-2-16820	Tank Stiffener - used with item 1C, 1E, 1G, 1J & 1L	1
9	W-2-17560	Frame-to-leg Tie Assy. - used with item 1, 1B, 1D	1
9A	W-2-17561	Frame-to-leg Tie Assy. - used with item 1A, 1C, 1E	1
9B	W-3-17477	Tank Support Weldment - used with item 1F, 1G & 1K	1
9C	W-3-17478	Tank Support Weldment - used with item 1G, 1J & 1L	1
10	W-1-16730	Cover - Tank Opening used with all tanks	1
11	W-2-17656	Gasket - Tank Opening Cover - used with all tanks	1
12	W-2-17512	Gasket - Trough or Flushveyor Attachment - used with all tanks	1
13	W-1-8147	1/4-20 x 1/2" Ig. Flat Hd. Mach. Screw S/S	A/R
14	W-1-8783	3/8-16 x 3/4" Ig. Truss Hd. Slotted Mach. Screw S/S	A/R
15	W-1-8148	3/8-16 x 3/4" Ig. Hex Hd. Mach. Screw S/S	A/R
16	W-1-7524	3/8" Split Lockwasher S/S	A/R
17	W-1-5998	3/8-16" Hex Nut S/S.	A/R
18	W-1-16930	"U" Clamp for pipe 1" I.D.	2
19	W-1-7007	1/4" Split Lockwasher S/S	2
20	W-1-7146	1/4-20 Hex Nut S/S	2

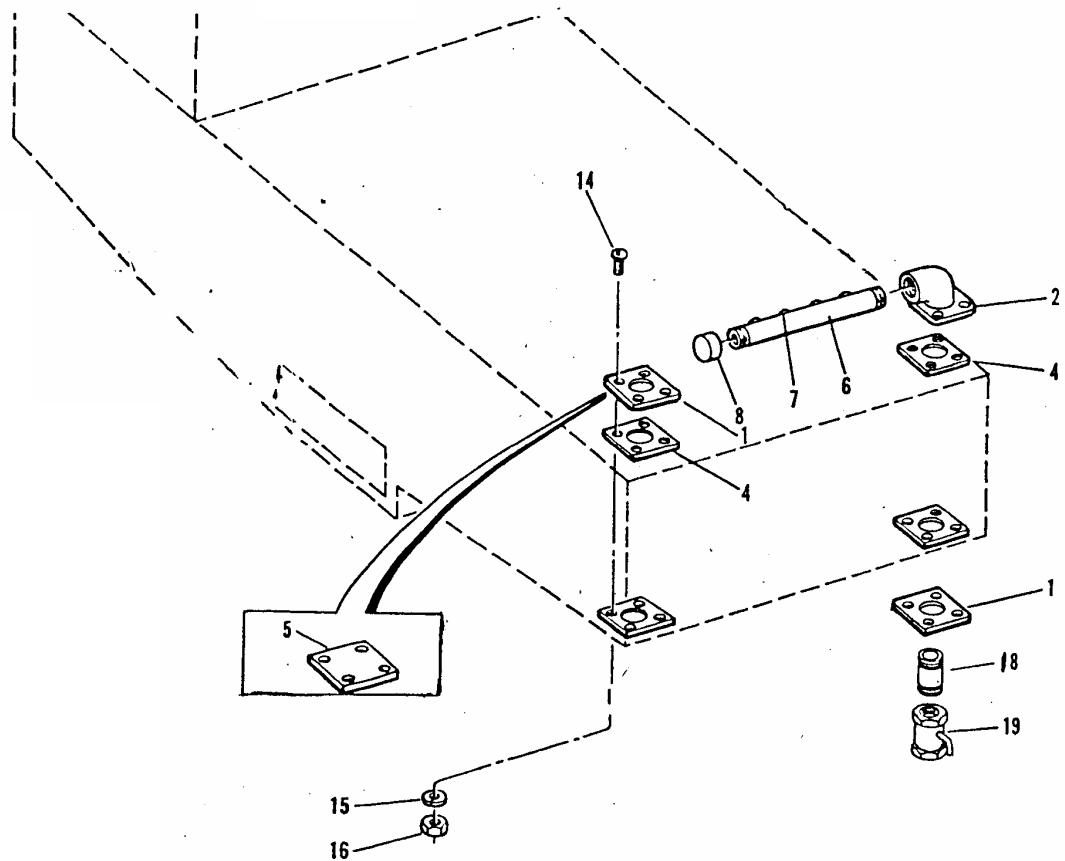
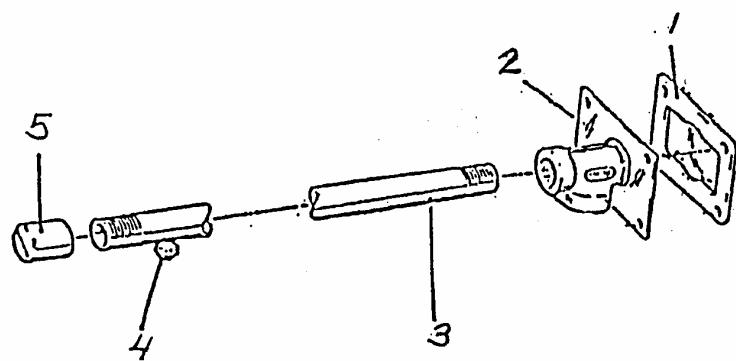


FIGURE 23. LOAD SECTION FLUSHING SECTION

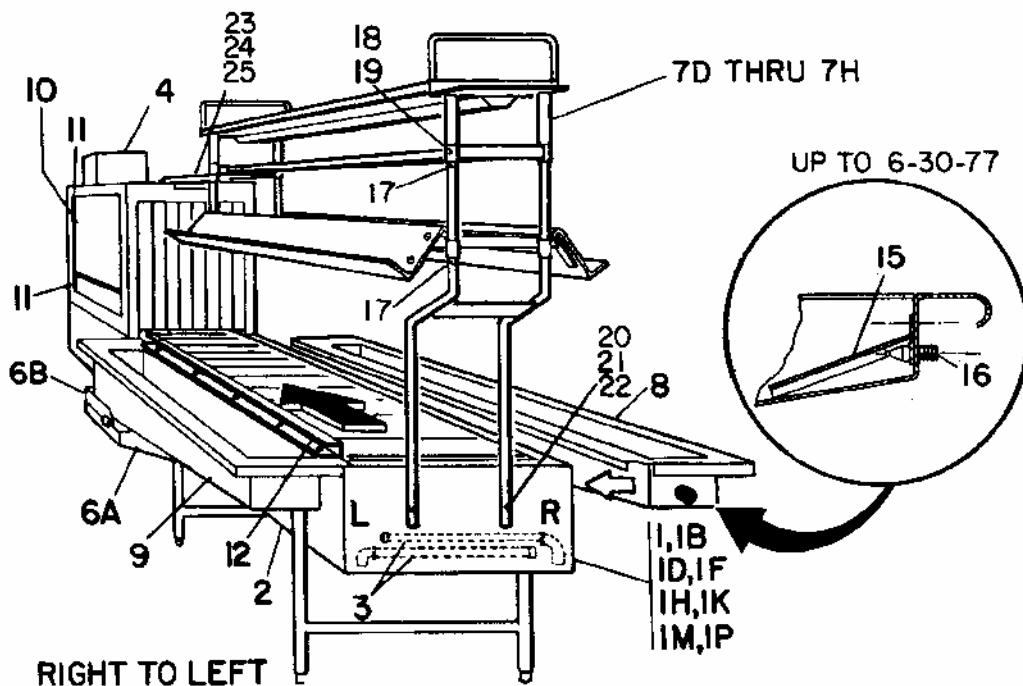
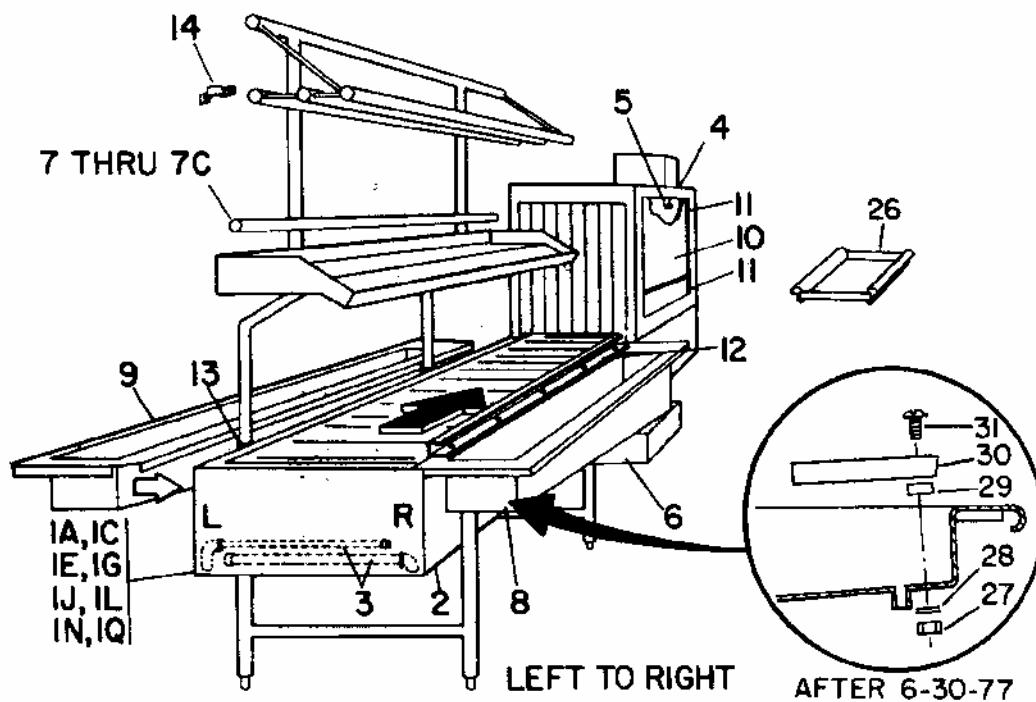
ITEM NO.	PART NO.	DESCRIPTION	QTY. REQ.
1	W-1-16795	BACK-UP PLATE	1
2	W-1-16796	FLUSH INLET WELDMENT	1
4	W-1-16798	FLANGE GASKET	2
5	W-1-17563	COVER PLATE	1
6	W-1-16799	FRESH WATER FLUSHING PIPE	1
7	W-1-8231	NOZZLE	7
8	W-1-7121	1/2" N.P.T. PIPE CAP S/S	1
14	W-1-8491	1/4-20 X 5/8" LG. TRUSS HD. MACH. SCREW S/S	8
15	W-1-7007	1/4" SPLIT LOCKWASHER S/S	8
16	W-1-7146	1/4"-20 HEX NUT S/S	8
18	W-0-14507	1/2" X 2" BRASS NIPPLE	1
19	W-0-16019	1/2" BALL VALVE	1

FIGURE 24. UPPER FLUSH SPRAY LOAD END



ITEM NO.	PART NO.	DESCRIPTION	QTY. REQ.
1	2292	GASKET	1
2	13399	TEE & PLATE ASSEMBLY	1
3	20431	PIPE - UPPER	1
4	20920	NOZZLE - UPPER	4
5	8709	CAP - STAINLESS STEEL PIPE	1

FIGURE 22. EXTENDED LOAD SECTIONS, FLUSHER HOODS & PLUMBING



EXTENDED LOAD SECTIONS, FLUSHER HOODS & PLUMBING

ITEM NO.	PART NO.	DESCRIPTION	QTY. REQ.
1	W-0-13355	4 Ft Loading Sect. Assy. STD. (includes items 2 & 3)	
1A	W-0-13356	4 Ft Loading Sect. Assy XTRA (includes items 2A & 3A)	
1B	W-0-17578	6 Ft Loading Sect. Assy. STD. (includes items 2 & 3) W/O	
1C	W-0-17579	6 Ft Loading Sect. Assy. XTRA (includes items 2A & 3A) Pre-	
1D	W-0-17580	9 Ft Loading Sect. Assy. STD. (includes items 2B & 3) flusher	
1E	W-0-17581	9 Ft Loading Sect. Assy. XTRA (includes items 2C & 3B)	
1F	W-0-17582	7 Ft Loading Sect. Assy. STD. - R to L (includes items 2D,3B,4)	
1G	W-0-17583	7 Ft Loading Sect. Assy. STD. - L to R (includes items 2D,3B,4A)	
1H	W-0-17584	7 Ft Loading Sect. Assy. XTRA - R to L (includes items 2E,3C,4B)	
1J	W-0-17585	7 Ft Loading Sect. Assy. XTRA - L to R (includes items 2E,3C,4C)	
1K	W-0-17586	9 Ft Loading Sect. Assy. STD. - R to L (includes items 2F,3B,4D)	
1L	W-0-17587	9 Ft Loading Sect. Assy. STD. - L to R (includes items 2F,3B,4E)	With
1M	W-0-17588	9 Ft Loading Sect. Assy. XTRA - R to L (includes items 2G,3C,4B)	Pre-
1N	W-0-17589	9 Ft Loading Sect. Assy. XTRA - L to R (includes items 2G,3C,4C)	flusher
1P	W-0-17590	12 Ft Loading Sect. Assy. STD - R to L (includes items 2H,3B,4D)	
1Q	W-0-17591	12 Ft Loading Sect. Assy. STD - L to R (includes items 2H,3B,4E)	
1R	W-0-17592	12 Ft Loading Sect. Assy. XTRA- R to L (includes items 2J,3C,4B)	
1S	W-0-17593	12 Ft Loading Sect. Assy. XTRA- L to R (includes items 2J,3C,4C)	
2	W-0-13879	4 Ft Tank Assy. Std. (part of item 1 - see fig. 33 for brkdw)	1
2A	W-0-13880	4 Ft Tank Assy. Xtra (part of item 1A - see fig. 33 for brkdw)	1
2B	W-0-17568	6 Ft Tank Assy. Std. (part of item 1B - see fig. 33 for brkdw)	1
2C	W-0-17569	6 Ft Tank Assy. Xtra (part of item 1C - see fig. 33 for brkdw)	1
2D	W-0-17570	9 Ft Tank Assy. Std. (part of item 1D - see fig. 33 for brkdw)	1
2E	W-0-17571	9 Ft Tank Assy. Xtra (part of item 1E - see fig. 33 for brkdw)	1
2F	W-0-17572	7 Ft Tank Assy. Std. (part of item 1F & 1G - see fig.33 for brkdw)	1
2G	W-0-17573	7 Ft Tank Assy. Xtra (part of item 1H & 1J - see fig.33 for brkdw)	1
2H	W-0-17574	9 Ft Tank Assy. Std. (part of item 1K & 1L - see fig.33 for brkdw)	1
2J	W-0-17575	9 Ft Tank Assy. Xtra (part of item 1M & 1N - see fig.33 for brkdw)	1
2K	W-0-17576	12 Ft Tank Assy. Std. (part of item 1P & 1Q - see fig.33 for brkdw)	1
2L	W-0-17577	12 Ft Tank Assy. Xtra (part of item 1R & 1S - see fig.33 for brkdw)	1
3	W-0-17538	Flushing System for 1,1A,1B & 1D (see fig. 34 for brkdw)	1
3A	W-0-17565	Flushing System for 1C & 1E (see fig. 34 for brkdw)	1
3B	W-0-17537	Flushing System for 1F,1G,1K,1L,1P & 1Q (see fig. 34 for brkdw)	1
3C	W-0-17564	Flushing System for 1H,1J,1M,1N,1R,1S (see fig. 34 for brkdw)	1
4	No Number	Preflusher Assy. Refer to fig. 21 for selection A/R	
5	W-1-9689	Upper Door Retainer Assy.	1
6	W-2-17526	Waste Trough - Use w/disposer or basket	1
6A	W-2-16737	Trough Hopper - Use w/flushveyor or trough on opposite side	1
6B	W-2-18443	Splash Shield (part of item 6A)	1
7	W-4-17525	Overshelf - for 6 ft Load Sect. w/o prefusher one side	1
7A	W-0-18511	Overshelf - for 7 ft Load Sect. w/o prefusher one side	1
7B	W-4-16741	Overshelf - for 9 ft Load Sect. w/o prefusher one side	1
7C	W-4-17525	Overshelf - for 9 ft Load Sect. w/o prefusher one side	1
7D	W-4-16741	Overshelf - for 12 ft Load Sect.w/prefusher one side	1
7E	W-0-18086	Overshelf - Dual Side 101" lg. std. & xtra wide w/prefusher	1
7F	W-0-18087	Overshelf - Dual Side 65" lg. std. & xtra wide w/prefusher	1
7G	W-0-18088	Overshelf - Dual Side 41" lg. std. & xtra wide w/prefusher	1
7H	W-0-18209	Overshelf - Dual Side 65" lg.std. & xtra wide w/o prefusher	1
7J	W-0-18210	Overshelf - Dual Side 101" lg. std. &xtra wide w/o prefusher	1
7K	W-0-13347	Overshelf - Dual Side 42" lg.std. & xtra wide w/o prefusher	1
8	W-3-17510 **	6 Ft Wet Trough - L to R - for 6 ft Load Sect. w/o prefusher) & 9 ft Load Sect. w/prefusher)	1
8A	W-3-16719 **	9 Ft Wet Trough - L to R - for 9 ft Load Sect. w/o prefusher) Includes & 12 ft Load Sect. w/prefusher) Items	1
8B	W-3-17508 **	4 Ft Wet Trough - L to R - for 7 ft Load Sect. w/prefusher) 27 thru	1
9	W-3-17511 **	6 Ft Wet Trough - R to L - for 6 ft Load Sect. w/o prefusher) 31 & 9 ft Load Sect. w/prefusher)	1

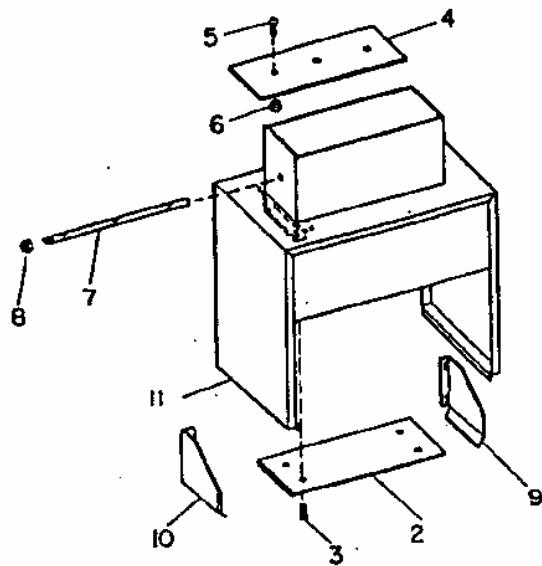
EXTENDED LOAD SECTIONS, FLUSHER HOODS & PLUMBING

ITEM NO.	PART NO.	DESCRIPTION	QTY. REQ.
9A	W-3-16720 **	9 Ft Wet Trough - R to L - for 9 ft Load Sect. w/o preflusher) & 12 ft. Load Sect. w/preflusher) Includes items 1 27 thru 31	1
9B	W-3-17509 **	4 Ft Wet Trough - R to L - for 7 ft Load Sect. w/preflusher)	1
10	W-2-17753	Preflusher Door Assy	1
11	1-1122	Bumper Plug - Top & Bottom of Door	4
12	W-2-17786	Tray Retainer - for 48" lg. Trough	1
12A	W-2-17787	Tray Retainer - for 72" lg. Trough	1
12B	W-2-17788	Tray Retainer - for 108" lg. Trough	1
13	W-1-16224	Nylon drip ring (used w/all overshelves)	A/R
14	W-0-17789	Overshelf Clamp	A/R
15	W-1-18260	Water Deflector	1
16	W-1-17516	Trough Spout	1
17	W-0-18190	1/4 Dia. x 1 3/4 lg. Roll Pin S/S	8
18	W-1-12930	3/8-16 x 1" lg. Hex Hd Screw S/S	4
19	W-1-7524	3/8" Split Lockwasher S/S	4
20	W-1-12574	5/16-18 Hex Nut S/S	2
21	W-1-7598	5/16" Split Lockwasher S/S	2
22	W-1-7621	5/16-18 x 3/4" lg. Hex Hd Screw S/S	2
23	W-1-7146	1/4-20 Hex Nut S/S	A/R
24	W-1-7007	1/4" Split Lockwasher	A/R
25	W-1-6491	1/4-20 x 5/8" lg Truss Hd Screw S/S	A/R
26	W-0-20571	Trough Scrapper S/S for 6" wide trough (optional)	A/R
26	W-0-20479	Trough Scrapper S/S for 8" wide trough (optional)	A/R
27	W-1-7146	1/4-20 S/S Hex Nut	2
28	W-1-7007	1/4-20 S/S Split Lockwasher	2
29	W-1-14082	Deflector Spacer	2
30	W-1-18560	Deflector	1
31	W-1-9665	1/4-20 x 1 1/4 S/S Truss Hd Screw	2

* Use Low Model Disposers (see fig. 67)
** Use Std Model Disposers (see fig. 67)

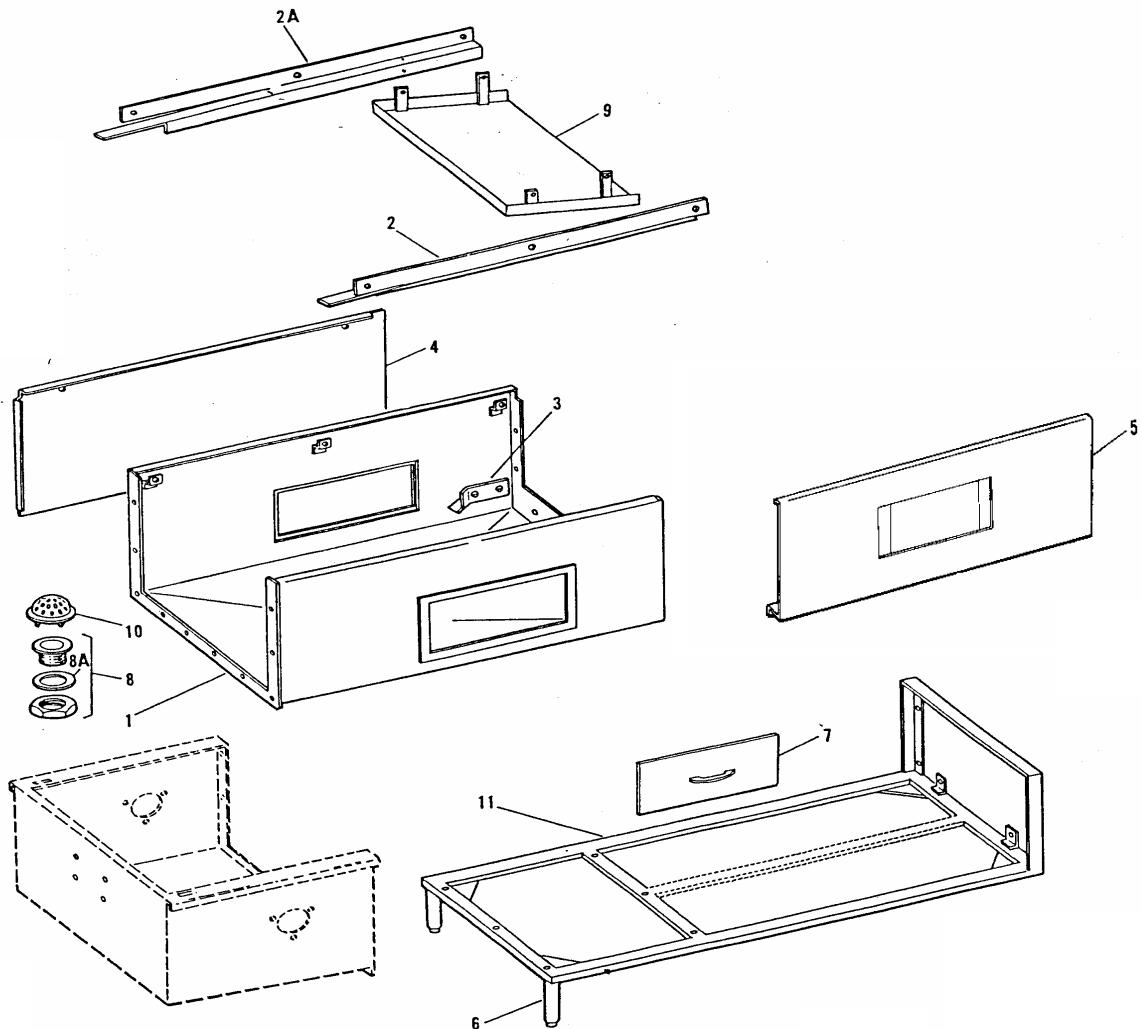
R to L) Direction of
L to R) Conveyor Travel

FIGURE 23. HOOD AND VENT



ITEM	PART NO.	DESCRIPTION	QTY
2	08524	Condensate Baffle (Unload Hood Only)	1
3	07629	Self Tapping Screw 10-32	4
4	03935	Damper Plate	1
5	05986	6-32 x $\frac{3}{4}$ " long R.H.M.S.	3
6	05990	Elastic Stop Nut	3
7	03936	Rod, Damper	1
8	05988	Elastic Stop Nut	1
9	11984	Splash Guard L.H.	1
10	11986	Splash Guard R.H.	1
11	11449	Hood Weldment, Full Length	1

FIGURE 27: UNLOAD SECTION



ITEM	PART NO.	DESCRIPTION	QTY
1	14669	Unload Sect. Tank Weldment – 4 Ft. Lg.	1
2	16346	Upper Conveyor Track Weldment L.H. – 4 Ft. Lg.	1
2A	16345	Upper Conveyor Track Weldment R.H. – 4 Ft. Lg.	1
3	16344	Lower Conveyor Track Weldment L.H. – 4 Ft. Lg.	1
3A	16343	Lower Conveyor Track Weldment R.H. – 4 Ft. Lg.	1
4	14847	Back Panel R.H. – 4 Ft. Lg.	1
4A	14848	Back Panel L.H. – 4 Ft. Lg.	1
5	74194	Front Panel	1
6	8570	Foot Assembly	
7	4693	Lift Up Door Assembly	A/R
8	8558	Drain Cup with Locknut & Washer	2
8A	5292	Gasket (Only) For Drain Cup	1
9	14334	Diverter	1
10	9890	Beehive Strainer	1
11	14631	Unload Section Support Weldment – 4 Ft. Lg.	1

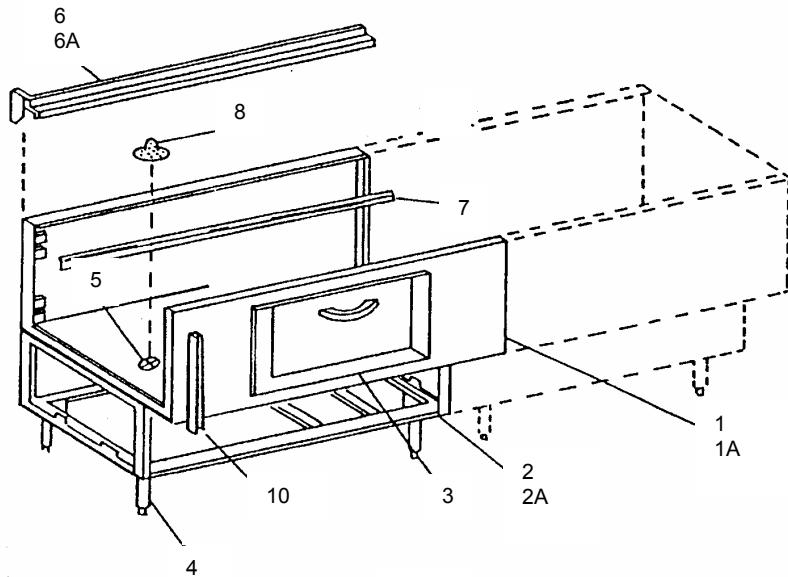


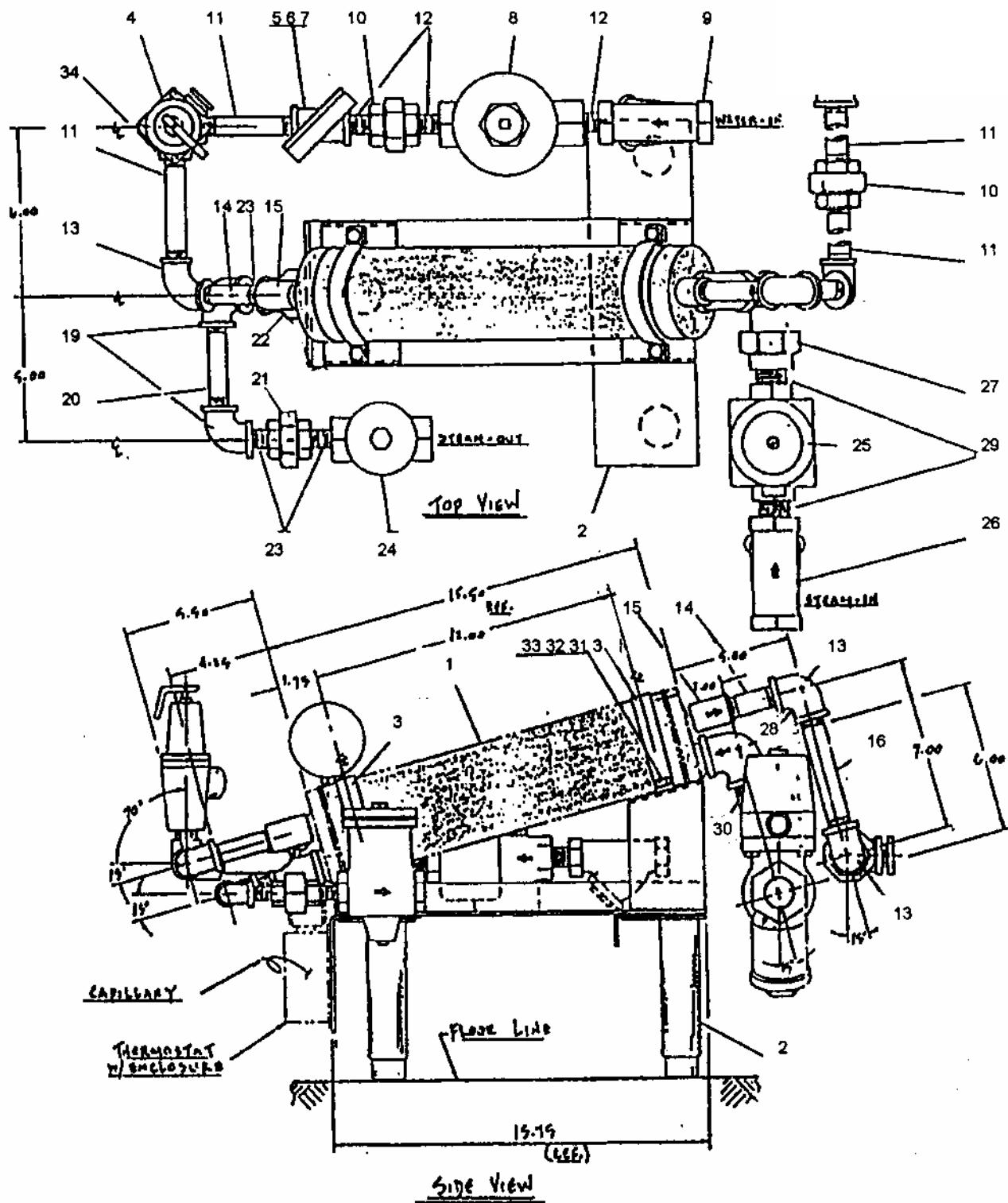
FIGURE 28. UNLOAD SECTION EXTENSIONS

ITEM	PART NO.	DESCRIPTION	QTY
1	09057	Extension Section Weldment, 24"	A/R
1A	09058	Extension Section Weldment, 36"	A/R
1B	09059	Extension Section Weldment, 48"	A/R
2	09067	Extension Support Weldment, 24"	A/R
2A	09068	Extension Support Weldment, 36"	A/R
2B	09069	Extension Support Weldment, 48"	A/R
3	04693	Lift-Up Door Assembly	1
4	08570	Foot Assembly	A/R
5	08558	Drain Cup, with Lock Nut & Gasket	1
5A	05292	Gasket only, For Drain Cup	A/R
6	16334	Conveyor Track Weldment, 24" Upper Filler	2
6A	16333	Conveyor Track Weldment, 36" Upper Filler	2
6B	16332	Conveyor Track Weldment, 48" Upper Filler	2
7	16328	Conveyor Track Weldment, 24" Lower Filler	2
7A	16327	Conveyor Track Weldment, 36" Lower Filler	2
7B	16326	Conveyor Track Weldment, 48" Lower Filler	2
8	09890	Beehive Strainer	1

Not Shown: Fasteners listed below are used to secure extension tank to module & tank Support.

07118	Hex Head Screw, S/S 1/4" -20 x 1/2" Long	18
07146	Hex Nut, 1/4" - 20, S/S	18
07007	Split Lockwasher, 1/4", S/S	18
05997	Hex Head Screw, BLK. 3/8"-16 x 3/4" Long	18
07115	Hex Nut, 3/8" -16, BLK.	18
05994	Split Lockwasher, 3/8", BLK.	18

FIGURE 29. S-2 STEAM BOOSTER



S-2 STEAM BOOSTER ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
1	73765	S-2 Heat Exchanger	1
2	73779	Stand	2
3	73776	Clamp	1
4	7918	Pressure Relief Valve -3/4"	1
5	4082	1/4" to 1/4" N.P.T. Gauge Cock	1
6	7508	3/4" x 3/4" x 1/4" Tee - Brass	1
7	7917	Pressure Gauge - 1/4"	1
8	7916	Pressure Relief Valve - 3/4"	1
9	7026	3/4" Strainer - Brass	1
10	13608	3/4" Union - Brass	2
11	10889	3/4" x 4" long Pipe - Brass	4
12	7509	3/4" Close Nipple - Brass	3
13	8219	3/4" x 90 Degree Elbow - Brass	3
14	14506	3/4" x 3-1/2" Long Pipe - Brass	2
15	8215	3/4" Coupling - Brass	2
16	13887	3/4" x 6" Long Pipe - Brass	1
17	12980	3/4" Tee - Brass	1
18	14203	3/4" To 3/8" Reducer Bushing - Brass	1
19	10029	1/2" x 90 Degree Elbow - Mal. Iron	2
20	13051	1/2" x 4 " Long Pipe - Black Steel	1
21	11957	1/2" Union - Mal. Iron	1
22	72986	1" to 1/2" Bell Reducer - Mal. Iron	1
23	14824	1/2" x 2" Long Nipple - Black Steel	3
24	16877	Steam Trap - 1/2"	1
25	7919	Solenoid Valve - 1"	1
26	7921	1" Strainer - Mal. Iron	1
27	11955	1" x 90 Degree Union Elbow - Mal. Iron	1
28	11953	1" x 90 Degree Elbow - Mal. Iron	1
29	11954	1" Close Nipple - Black Steel	2
30	14204	1" x 4" Long Pipe - Black Steel	1
31	7621	5/16"-18 x 3/4" Stainless Steel Hex Bolt	4
32	12574	5/16" Stainless Steel Nut	4
33	7598	5/16" Stainless Steel Lock Washer	4
34	13637	3/4" Side Out Elbow - Brass	1

Basic Material List

Components for Wiring Diagram W-3- 75600

Item	Symbol	Part No.	QTY	Description	Remarks
1	CT			.300 KVH Control Transformer	
1	1CT	14440	1	Primary 208/230/460V. Secondary 115V	50/60 HZ
1	2CT	16793	1	Primary 380 V. Secondary 115V	50 HZ
1	3CT	18775	1	Primary 400 V. Secondary 115V	50 HZ
1	4CT	18742	1	Primary 415 V. Secondary 115V	50 HZ
2	1FUI	15790	1	Fuse 3.2 Amp Slo-Blow	115 V. Control
3	MC			Motor Contactor	
3	MC1	70192	1	3 Pole N.O. AUX	Conveyor
3	MC2	70192	1	3 Pole N.O. AUX	Wash Pump
3	MC3	70192	1	3 Pole N.O. AUX	Prewash Pump
3	MC4	70192	1	3 Pole N.O. AUX	Rinse Pump
3	MC5	70192	1	3 Pole N.O. AUX	712 Blower
4	OL			Three Pole Motor Overload Relay	1 per 70192 Contactor
	OL1	71597	A.R.	Amp Range .6 to 1	
	OL2	71598	A.R.	Amp Range 1 to 1.6	
	OL3	71599	A.R.	Amp Range 1.6 to 2.5	
	OL4	71600	A.R.	Amp Range 2.5 to 4	
	OL5	71601	A.R.	Amp Range 5.5 to 8	
	OL6	71602	A.R.	Amp Range 4 to 6	
	OL7	71603	A.R.	Amp Range 7 to 10	
	OL8	71604	A.R.	Amp Range 10 to 13	
	OL9	71605	A.R.	Amp Range 13 to 18	
	OL10	71606	A.R.	Amp Range 18 to 25	
5		16559	1	“Red” Light	Power On
5		16559	1	“Red” Light	Fill On
5		16559	1	“Red” Light	Heat On
5		16559	1	“Red” Light	Conveyor On
5		16559	1	“Red” Light	Rinse On
5		16559	1	“Red” Light	Pumps On
6	Sol		1	Solenoid Valve (water)	
6	Sol1	12488	1	Final Rinse Solenoid	
6	Sol2	12488	1	Rinse Tank Fill	
6	Sol3	12488	1	Wash Tank Fill	
6	Sol4	12488	1	Prewash Tank Fill	
6	(Opt)	72273	A.R.	Solenoid Valve With Manual Bypass	Sol 1 thru 4
		97276	2	Contact Block N.O.	
		97277	1	Contact Block N.C.	
7	SW1	72387	1	Power Switch On-Off	Use With 97276
8	SW2	14479	1	Toggle Switch On-Off	712 Blower Heat
9	LS1	7235	1	Limit Switch – Conveyor Overload	Flight & Flight A-Round
9	LS1	10039	1	Limit Switch (L to R)	Flight
9	LS1	14761	1	Limit Switch (R to L)	Flight
9	LS2	72836	1	Limit Switch – Door Safety	
9	LS3	7235	1	Limit Switch – Final Rinse	
9	LS4	10039	1	Limit Switch – Conveyor Stop	Flight
9	LS5	7235	1	Limit Switch – Automatic Start	

Item	Symbol	Part No.	QTY	Description	Remarks
10	LLS 1	18865	1	Float Switch – L.C. & L.W.C.O.	Rinse Tank
10	LLS 2	18865	1	Float Switch - L.C. & L.W.C.O.	Wash Tank
10	LLS 3	18865	1	Float Switch – Level Control	Prewash Tank
10	LLS 4	18865	1	Float Switch –Low water Cut-Off	Rinse Tank – Gas Only
10	LLS 5	18865	1	Float Switch –Level Control	Wash Tank – Gas Only
11	*CR-1	75452	1	Main Control Relay	Solid State
11	CR-2	75584	1	Switching Relay – Heat/Fill	Rinse Tank – DPDT
11	CR-3	75584	1	Switching Relay – Heat/Fill	Wash Tank - DPDT
12	CR4	75584	1	Relay for Automatic Cut-Off	DPDT
13	CTM1	75582	1	5 Minute Timer – Automatic Cut-Off	Solid State
13	CMT1	76325	1	2 Minute Timer – Automatic Cut-Off	Solid State
14	TM-1	74235	1	Timer – Rinse Tank Fill – 15 to 300 Sec.	Solid State
14	TM-2	74235	1	Timer – Wash Tank Fill – 15 to 300 Sec.	Solid State
15	PB-1	97275	1	“Green” Start Button	Use With 97276
15	PB-3	97275	1	“Green” 1 st Remote Start Button	Use With 97276
15	PB-5	97275	1	“Green” 2 nd Remote Start Button	Use With 97276
16	PB-2	97274	1	“Red” Stop Button	Use With 97277
16	PB-4	97274	1	“Red” 1 st Remote Stop Button	Use With 97277
16	PB-6	97274	1	“Red” 2 nd Remote Stop Button	Use With 97277
17	THS-1	7768	1	Thermostat – Rinse Tank	
17	THS-2	7768	1	Thermostat –Wash Tank	
17	THS-3	7768	1	Thermostat –Steam Booster	
17	THS-4	17595	1	Thermostat – Prewash Temp Control	Wire Number
18	THS-5	20484	1	Surface Thermostat 260°	712-E Blower
19	HC	7209	A.R.	Heat Contactor – 3 Pole 30 Amp	(HC1,HC2,HC3)
19	HC	7210	A.R.	Heat Contactor – 3 Pole 60 Amp	HC1,HC2,HC3)
19	HC	7211	A.R.	Heat Contactor – 3 Pole 90 Amp	HC1,HC2,HC3)
20	SSOL	12085	A.R.	Solenoid - Steam	SSOL-1,SSOL-2,SSOL-3
21	GS-1	7642	1	Gas Controller – Rinse Tank	Natural Gas
21	GS-1	7705	1	Gas Controller – Wash Tank	L.P. Gas
22	GS-2	7642	1	Gas Controller – Rinse Tank	Natural Gas
22	GS-2	7705	1	Gas Controller – Wash Tank	L.P. Gas
23	TB1	71318	1	Power Terminal Block Assembly	
		71320	1	Power Terminal Block Assembly	
24	MTR-1	10275	1	¼ H.P. Motor 115/230/60HZ-1PH	Conveyor (Rack)
24	MTR-1	10276	1	¼ H.P. Motor 230/460/60HZ-3PH	Conveyor (Rack)
24	MTR-1	11312	1	½ H.P. Motor 115/230/60HZ-1PH	Conveyor(Flight, F.A.,R.A.)
24	MTR-1	11314	1	½ H.P. Motor 230/460/60HZ-3PH	Conveyor(Flight, F.A.,R.A.)
24	MTR-2	8335	A.R.	2 H.P. Motor "C" Face115/230/60HZ-1PH	Pump: Wash, Rinse, Prewash
24	MTR-2	8337	A.R.	2 H.P. Motor "C" Face230/460/60HZ-3PH	Pump: Wash, Rinse, Prewash
24	MTR-2	14475	A.R.	3 H.P. Motor "C" Face230/460/60HZ-3PH	Pump: Wash, Rinse, Prewash
24	MTR-3	7375	1	½ H.P. Motor "C" Face115/230/60HZ-1PH	“P” Tank Pump
24	MTR-3	7382	1	½ H.P. Motor "C" Face230/460/60HZ-3PH	“P” Tank Pump

* NOTE: Use Relay 75584 for CR-1 When Machine Has Automatic Control

Item	Symbol	Part No.	QTY	Description	Remarks
24	MTR-3	17798	OPT	1 H.P. Motor "C" Face 115/230/60HZ-1PH	"P" Tank Pump
24	MTR-3	8247	OPT	1 H.P. Motor "C" Face 230/460/60HZ-3PH	"P" Tank Pump
24	MTR-4		1		Same as MRT-2 Pump Motors
24	MTR-5	17971	1	¾ H.P. Motor 115/230/60HZ-1PH	Econo-Blower
24	MTR-5	17972	1	¾ H.P. Motor 230/480/60HZ-3PH	Econo-Blower
24	MTR-5	20485	1	¾ H.P. Motor 115/230/60HZ-1PH	Econo-Blower
24	MTR-5	15126	1	2 H.P. Motor 230/460/60HZ-3PH	712 Blower
25	HTR	75456	A.R.	10 KW Immersion Heater 240 Volt	Wash & Rinse
25	HTR	75459	A.R.	10 KW Immersion Heater 480 Volt	Wash & Rinse
25	HTR	75455	A.R.	15 KW Immersion Heater 240 Volt	Wash & Rinse
25	HTR	75458	A.R.	15 KW Immersion Heater 480 Volt	Wash & Rinse
25	HTR	75210	A.R.	20 KW Immersion Heater 240 Volt	Wash & Rinse
25	HTR	75457	A.R.	20 KW Immersion Heater 480 Volt	Wash & Rinse
25	HTR	18714	A.R.	3 KW Finned Heater 240 Volt	Blower Dryers
25	HTR	20488	A.R.	3 KW Finned Heater 480 Volt	Blower Dryers

PARTS & SERVICE

USA

Blakeslee Authorized Parts & service Distributors and Preferred Service Agents are the focal point for service and are responsible for all warranty/repair work and for maintaining a complete stock of replacement parts.

They have factory-trained servicemen and are kept informed by the factory on the latest servicing procedures.

To receive service and/or parts, call the Blakeslee Distributor nearest you. If you happen to be in an area not covered by a distributor, phone the Blakeslee Service Department in Chicago at 708-656-0660 for the name and location of one of over 300 strategically-located Blakeslee Authorized Service Agencies, which is nearest you.

ALABAMA	FLORIDA (Cont.)	LOUISIANNA	NEW YORK	TENNESSEE
Jones McLeod Appliance Co. 1616 Seventh Ave. North Birmingham, AL 35203 205-251-0159	Nass Service Co. Inc. 1108 S. Woods Ave. Orlando, FL 32805 407-425-2681	Chandler's Parts & Service 11656 Darryl Drive Baton Rouge, LA 70815 225-272-6620	Acme American Repairs Inc. 99 Scott Ave. Brooklyn, NY 112237 718-456-6544	A-Tech Inc 424 Sixth Avenue South Nashville, TN 37203 615-255-2002
ARKANSAS	GEORGIA	MARYLAND	Duffys Rest. Equip. Service 3138 Oneida Street Sauquoit (Ulica), NY 13456 315/737-9401	FESCO 1209 S. Watkins Chattanooga, TN 37404 423-624-3381
Bromley Parts & Service 10th & Ringo Street Little Rock, AR 72202 501-374-0281	TWC 5080 Highlands Pkwy S. A150 Smyrna, GA 20082 770-438-9797	Electric Motor Repair CO. 700 East 25 th Street Baltimore, MD 21218 410-467-8080	NORTH CAROLINA	GCS 3717 Cherry Road Memphis, TN 38118 901-366-4587
CALIFORNIA	HAWAII	MASSACHUSETTS	Authorized Appliance Service 1020 Tuckaseegee Road Charlotte, NC 28208 704/377-4501	TEXAS
Acme Pacific Repairs, Inc. 1347 Fulton Place Fremont, CA 94539 510-252-2070	Commercial Appliance Parts & Service Co. 1623 Democratic St. Honolulu, HI 96819 808-841-4545	Ace Service Co. Inc. 95 Hampton Ave. Needham (Boston), MA 02194 617-449-4220	OHIO	Commercial Kitchen Repair 1377 N. Bravos San Antonio, TX 78207 210-735-2811
Barker's Food Machinery Ser. 5367 Second Street Irwindale, CA 91706 626-960-9390	IDAHO	E & G Appliance Service Co. 1435 Lawndale Ave. Detroit, MI 48209 313-842-2252	Akron Restaurant Equipment 1169 W. Waterloo Road Akron, OH 44314 330/753-6635	Kenco Service 26 Lyerly – Suite 1 Houston, TX 77022 713-691-2935
Chapman Appliance Service 1784 San Diego Ave. San Diego, CA 92126 619-298-7106	ILLINOIS	Midwest Food Equipment Serv. 3055 Dixie Grandville, MI 49418 616-261-2000	Commercial Parts & Service 6940 Plainfield Road Cincinnati, OH 45236 513-984-1900	Stove Parts Supply Co. 2120 Solana Fort Worth, TX 76117 817-831-0381
Sterling Service 644 W. Hawthorn Street Irwindale, CA 818-243-1234	Eichenauer Food Equipment 130 S. Oakland Ave. Decatur, IL 62522 217-429-4229	MINNESOTA	Electrical Appliance Repair 5805 Valley Belt Road Cleveland, OH 44131 216-459-8700	UTAH
COLORADO	General Parts Inc 248 James Street Bensenville, IL 60106 630-595-3300	GCS 2854 Louisiana Ave. North Minneapolis, MN 55427 763-546-4221	GCS 2854 Louisiana Ave. North Minneapolis, MN 55427 763-546-4221	LaMonicas Restaurant Equipment Service 6182 South Stratler Murray, UT 84107 801-263-3221
CONNECTICUT	INDIANA	MISSISSIPPI	OKLAHOMA	VERMONT
A-Tech Service, Inc. 161 Sanrico Drive Manchester, CT 06040 860-649-6627	GCS 5310 East 25 th Street Indianapolis, IN 46218 317-545-9655	Camp Service & Parts Inc. 328 B Oakdale Street Jackson MS 39201 601-353-9700	Krueger Electric Service Inc. 100 N.E. 24 th Street Oklahoma City, OK 73105 405-528-8883	Authorized Appliance 74 th River Street Rutland, VT 05701 802-775-5588
DISTRICT OF COLUMBIA	IOWA	MISSOURI	OREGON	PENNSYLVANIA
Electric Motor Repair 700 East 25 th Street Baltimore, MD 21218 410-467-8080	Goodwin-Tucker 2900 Delaware Ave Des Moines, IA 50137 515-262-9308	Kaemmerlen Parts & Service 2728 Locust Street St. Louis, MO 63105 314-535-2222	Ron's Service Inc. 16364 S.W. 72 nd Ave. Portland, OR 97224 503-624-0890	American Kitchen Mach. Corp. 204 Quarry Street Philadelphia, PA 19106 215-627-7760
FLORIDA	KANSAS	NEBRASKA	WASHINGTON	VIRGINIA
Commercial Appliance Service 8416 Laurel Fair Circle Tampa, FL 33610 813-663-0313	General Parts, Inc. 1101 E. 13 th Street Kansas City, MO 64101 816-421-5400	Goodwin-Tucker Group 7535 D Street Omaha, NE 68124 402-397-2880	GCS 210 Vista Park Dr. Pittsburg, PA 15205 412-787-1970	Daubers Inc. 7645 Dynatech Court Springfield, VA 22153 703-866-3600
Dade Restaurant Repair 2001 W. 27 th Street Hialeah, FL 33010 305-887-0783	KENTUCKY	NEVADA	K & D Parts 1833-41 N. Cameron Street Harrisburg, PA 17103 717-236-9039	Walsh Equipment Repair 1519 128 th Place N.E. Bellevue, WA 98005 425-462-1645
GCS 3373 Northwest 168 th Street Miami, FL 33056 305-623-7001	GCS	NEW MEXICO	SOUTH CAROLINA	WEST VIRGINIA
	4204 S. Brook Street Louisville, KY 40214 502-367-1788	R & B Service 4412 Towner N.E. Albuquerque, NM 87110 505-889-4090	Whaley Foodservice Repairs 2544D Morningside Dr. West Columbia, SC 29169 803-926-5252	Authorized Factory Service Edens Fork Exit I 77 Charleston, WV 53186 304-344-8225
	GCS 533 A Codell Drive Lexington, KY 859-269-7484			WISCONSIN
				General Parts Inc. W223 N. 735 Saratoga Dr. Waukesha, WI 53186 262-650-6666

ALBERTA	MANITOBA	NOVA SCOTIA Continued	ONTARIO Continued	QUEBEC
Great West Comm. Kit. Rep. 5664 Burleigh Cresc. S.E. Calgary, AB T2H 1Z8 Tel: 403-276-7832	Grand Valley Mechanical 360 Park Avenue E., Brandon, MB R7A 6N2 Tel: 204-728-3898	Buddens Appliance Service 164 Nichols Avenue Kentville, NS B4N 2H6 Tel: 902-678-7895	Blanchfield Comm. Kit. Serv. 770 Industrial Ave., Unit 13 Ottawa, ON K1G 4H3 Tel: 613-737-6632	Electro Ref. Service Ent. 161 Pere Divet Sept-iles, QC G4R 3P8 Tel: 418-962-9186
L.D.I. Technical Services 4 – 3600 21 st St. N.E. Calgary, AB T2E 6V6 Tel: 403-299-9591	Commercial Kitchen Equip. 731 Wall Street Winnipeg, MB R3G 2T6 Tel: 204-564-8273	J.R. Mahoney Ltd. 1810 Kings Road Sydney, NS B1L 1C5 Tel: 902-564-8775	McNabb Appliances 370 Burnham Street Peterborough, ON K9H 1T6 Tel: 705-743-5350	Kitchen Equipment Services 893 King Street W. Sherbrooke, QC J1H 1R9 Tel: 819-821-2513
North Star Repair 11518 119 th Street Edmonton, AB T5G 2X7 Tel: 780-453-6213	Res Tech Service Ltd. 593 Sherburne Street Winnipeg, MB R3G 2K8 Tel: 204-228-5399	Syd Tech Appliances Box 1907 Sydney, NS B1P 6W4 Tel: 902-561-0156	Erlmar Plumbing Ltd. 795 Batory Avenue Pickering, ON L1W 2W5 Tel: 905-420-5252	Choquette CKS 900 Pierre Bertrand, #220 Ville Vanier, QC G1M 3K2 Tel: 418-681-3944
Robertshaw Refrigeration P.O. Box 840 Cold Lake, AB T9M 1P2 Tel: 780-594-3488	NEW BRUNSWICK D & L Electric 83 Sister Green Road Campbellton, NB E3N 3Y5 Tel: 506-753-5076	Fundy Appliance Service Truro, NS B2N 5B3 Tel: 902-897-0479	Sure-Fix Food Equip. Serv. 52 Vine Street S. St. Catharines's ON L2R 3X8 Tel: 905-685-0480	SASKATCHEWAN
Re-Nu Mechanical Ltd. 1710 Bay F – 31 st St. N. Lethbridge, AB T1H 5H1 Tel: 403-327-7368	Electrical & Refrigeration Serv. 88 Beaverbrook Street Moncton, NB E1C 8H7 Tel: 506-857-2232	OFS Restaurant Appl. Serv. 16 Lennox Dr., R.R. #2 Barrie, ON L4M 4S4 Tel: 705-728-5289	W.J. Barnes & Son 116 Talford Street Sarnia, ON N7T 7J2 Tel: 519-332-1770	Comfort Mechanical 1355 11 th Avenue Regina, SK S4P 0G8 Tel: 306-352-0544
Medicine Hat Refrigeration 666 17 th Street S.W. Medicine Hat, AB T1A 4X7	EMR 122 Driscoll Avenue Moncton, NB E1E 3R8 Tel: 506-855-4228	ChemMark 52 Highway 17, P.O. Box 371 Chalk River, ON K0J 1J0 Tel: 613-584-2988	Sault Rapid Repair 1496 Wellington St. E. Sault Ste. Marie, ON P6A 2R1 Tel: 705-759-3311	Northcote Sales & Serv. Co. 1327 Hamilton Street Regina, SK S4R 2B6 Tel: 306-525-1979
Satellite Mechanical Ltd. #1 – 5571 45 th Street Red Deer, AB T4N 1L2 Tel: 403-343-6122	I Line Electric Ltd. 280 Dalton Avenue Miramichi, NB E1V 3N9 Tel: 506-622-2214	Kitchenworks Rest. Equip. Sup. R.R. #5, 823974 Massie Rd. Chatsworth, ON N0H 1G0 Tel: 519-794-3633	Tisdale Plumbing & Heating 40 Golden Avenue South Porcupine, ON P0N 1H0 Tel: 705-235-4045	Evan's Restaurant Serv. 410 Lauriston Street Saskatoon, SK S7K 0R5 Tel: 306-653-2772
BRITISH COLUMBIA	Fundy Gas & Electric 45 Glen Road Saint John, NB E2H 2C9	G.R. Garrity 39 Regal Road Guelph, ON N1K 1B6 Tel: 519-836-1090	Sudbury Rapid Service 23 Main Street Chelmsford, ON P0M 1L0 Tel: 705-671-6477	YUKON Oscar's Electric 310 Alexander St. Whitehorse, YK Y1A 2L6 Tel: 867-667-2330
Key Food Equip. Services 180 – 3700 North Fraser Burnaby, BC V5J 5H4 Tel: 604-433-4484	NEWFOUNDLAND Bob's Electric 14 Cooks Avenue Cornerbrook, NF A2H 1P1 Tel: 709-634-7588	Barbers Rest. Eq. & Repairs 927 Barton Street E. Hamilton, ON L8L 3C4 Tel: 905-527-2525	Jemm Service 1211 Ford Street Thunder Bay, ON P3A 4R8 Tel: 807-623-7851	Yukon Appliance Sales & Serv. 9041 Quartz Road White Horse, YK Y1A 4Z5 Tel: 867-668-4844
Marsh & Sons Ventures 10411 – 95 th Avenue Fort St. John, BC V1J 5Z4 Tel: 250-787-9733	Domestic Service Centre 27 McCurdy Drive, P.O. Box 83 Gander, NF A1V 1W5 Tel: 709-256-7738	J.I.K.S. Ind. Kitchen Serv. 42 Groat Place, #4 Kitchener, ON N2E 2L6 Tel: 519-748-5361	R.G. Henderson & Son Ltd. 100 Thorncliff Park Dr. Toronto, ON M4H 1G9 Tel: 416-423-4357	P.E.I.
J.D. Appliance Repairs 1965 Moss Crt. Kelowna, BC V1Y 9L3 Tel: 250-860-5057	Harold Snow & Son Ltd. 451 Kenmount Road St-John's, NF A1B 3P9 Tel: 709-754-0330	R.G. Henderson & Son Ltd. 660A Justus Drive Kingston, ON K7M 4H4 Tel: 613-384-1718	Waites Enterprises 626 South Drive Summerside, PEI C1N 3Z7 Tel: 902-436-7509	
Jemco Food Equip. Service 7431 Industrial Road Lantzville, BC V0R 2H0 Tel: 250-390-3244	NOVA SCOTIA Jerome Cameron R.R. #5, Salt Springs Antigonish, NS B2G 2L3 Tel: 902-863-4528	A-1 Plumbing & Heating P.O. Box 414 Ilderton, ON N0M 2A0 Tel: 519-455-6559	Choquette CKS 8487 19 th Avenue Montreal, QC H1Z 4J2 Tel: 514-723-5000	
Sheridan Appliances 764 Chaparral Place Kamloops, BC V2C 5W4 Tel: 250-314-1722	Harry Rhyno Refrigeration 233 North Street Bridgewater, Lun. Co. NS B4A 2V7 Tel: 902-543-4737	Action Rest. & Serv. Equip. 151 Bentley Street, #9 Markham, ON L3R 3L1 Tel: 905-475-1499	L. Chasse Inc. 448 Richelieu Pointe au Pic, QC G5M 1C9 Tel: 418-723-9100	
Mark's Rest. Services 515 Duppil Road, #3 Victoria, BC V8Z 1C2 Tel: 250-475-6275	Walker's Electric 2608 Windsor Street Halifax, NS B3K 5C8 Tel: 902-454-0291	Stell Mechanical 25 Iron Street Etobicoke, ON M9W 5E3 Tel: 905-569-8270	Majella Vaillancourt 82 St. Cyrille Riviere de Loup, QC G5R 2G8 Tel: 418-862-2503	
Key Food Services 2740 Bridge St., #105 Victoria, BC V8T 5C5 Tel: 250-920-4888		Repco Restaurant Equip. 9208 Lundy's Lane Niagara Falls, ON L2E 6S4 Tel: 905-358-9071		
Triumph Food Equip. Service 4671 Slocan Street Vancouver, BC V5R 1Z8 Tel: 604-454-9326				